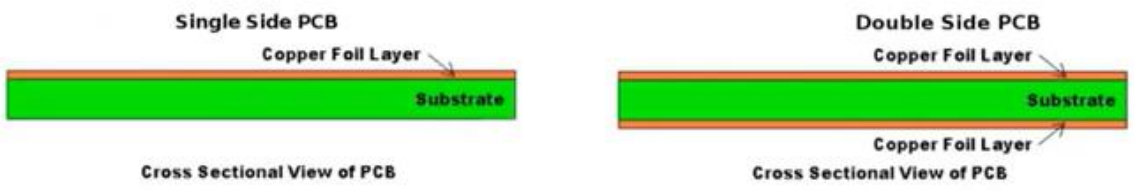


# What is PCB

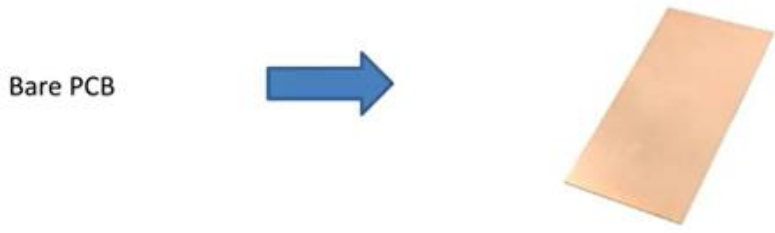
## Printed Circuit Board



Best Way to materialize and manufacture a circuit



Copper layers can be of different thickness  
Most common and popular thickness of copper layer is 35 micron



# Substrate



The base material, or substrate, is usually fiberglass.



Its called "FR4".



This solid core gives the PCB its rigidity and thickness.



There are also flexible PCBs built on flexible high-temperature plastic (Kapton or the equivalent).



Board Thickness



0.8mm -2.6 mm thickness, most common is 1.6mm thick board



# PCB

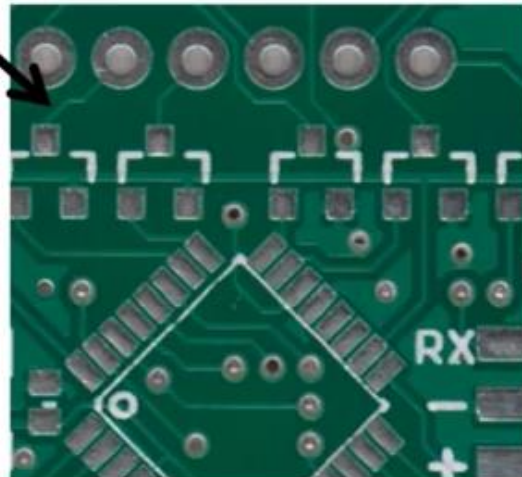
- Draw a circuit on PCB
- PCB Etching
- Drill it
- Solder Components
- Finish the System
- DIY PCB Looks like this →

# DIY vs Manufactured



## Solder mask

- It's the layer on copper
- It gives PCB its color
- RED/GREEN/Blue/Black
- Protects Copper part of pcb
- Everywhere except pads and holes for soldering



## SilkScreen

- White Ink over solder mask
- Identification of component names
- Symbols
- Manufacturer data
- Pin no / names



## Common Terms



DRC → Design rule check



Hole → hole to insert and solder component



Pad → pad to solder surface mount component



Via → hole to connect 2 layers of PCB



Track → copper line connecting 2 parts / wire of circuit



Jumper → wire to place where track can't be drawn



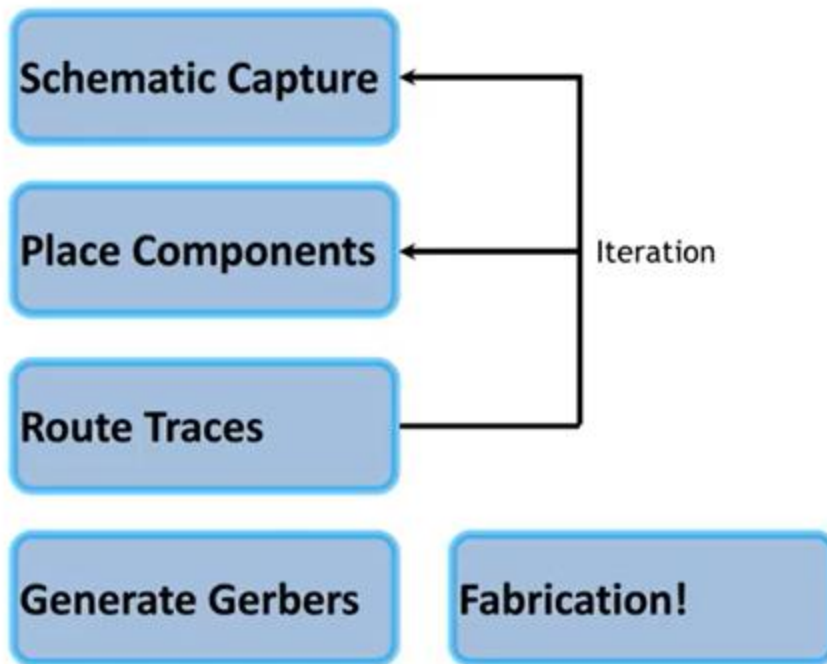
Plane → Excess copper area



Foot print → Component print on PCB

DRC to check by software for any error  
Plane to sink current and good look

# The PCB Design Process



## Schematic Capture

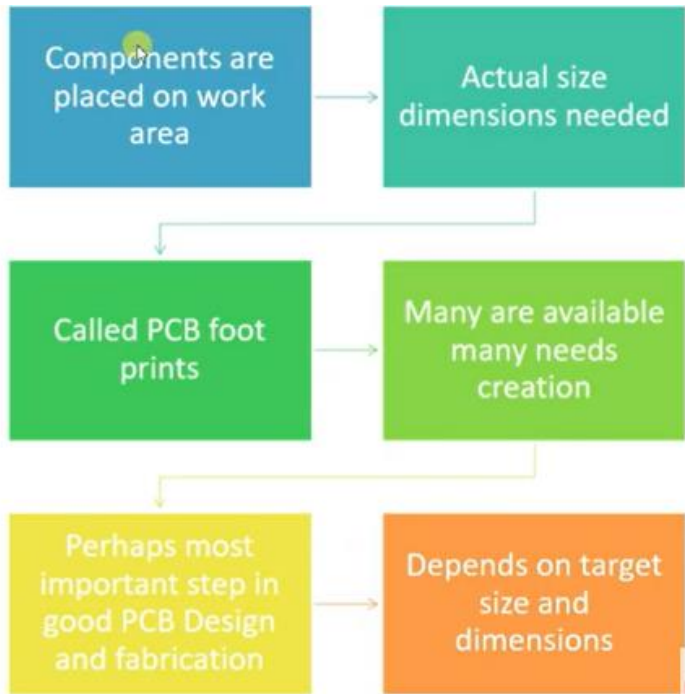
Process of  
Creating a  
Circuit Diagram  
on Computer

Called as  
Schematic or  
schematic  
capture

Symbols and  
interconnection  
wires are shown

Terminals and  
nets used

# Component Placement



# Route Traces



## Generate Gerbers



Manufacturing data understandable by machines for drilling the PCB



Every PCB CAD tool supports gerber generation



These files are to be sent to manufacturers for PCB fabrication

## PCB Design

Art and Science

Hand drawn method

Computer Aided Design Tools (CAD)

Craftsmanship

Practice and understanding

## CAD Tools

Computer Software to design PCBs

Most Popular are

- Protel → Altium Designer
- Eagle
- Mentor Graphics PADS
- **Proteus ISIS and ARES Suite**
- Kicad .. (Free)
- Many more

## Proteus ISIS

ISIS and ARES

ISIS for  
schematic and  
simulation

ARES for  
Artwork and  
Layout

Easiest Tool to  
learn

Easy to build  
custom parts

Supports  
Native 3d  
View of PCB

Powerful  
Autorouter



## Measurement units on PCB



1 mil == 1 thou == 0.001 inch =  
0.0254 mm = 0.00254 CM



thou is the most common unit in  
PCB design tools



However mm can also be used

## Single Sided PCB Design Begin with Schematic



Creating Schematic



Finding parts



Checking PCB footprints on the parts

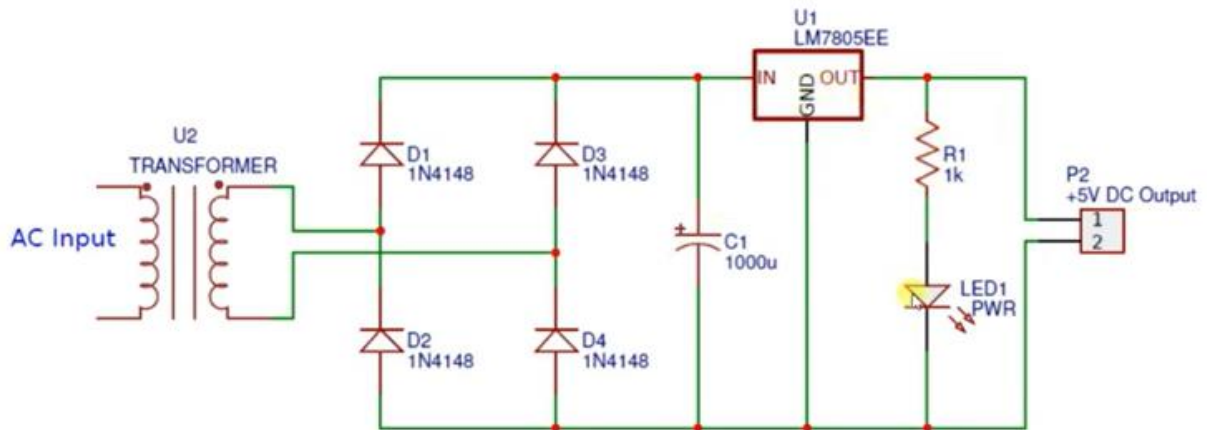


Join parts

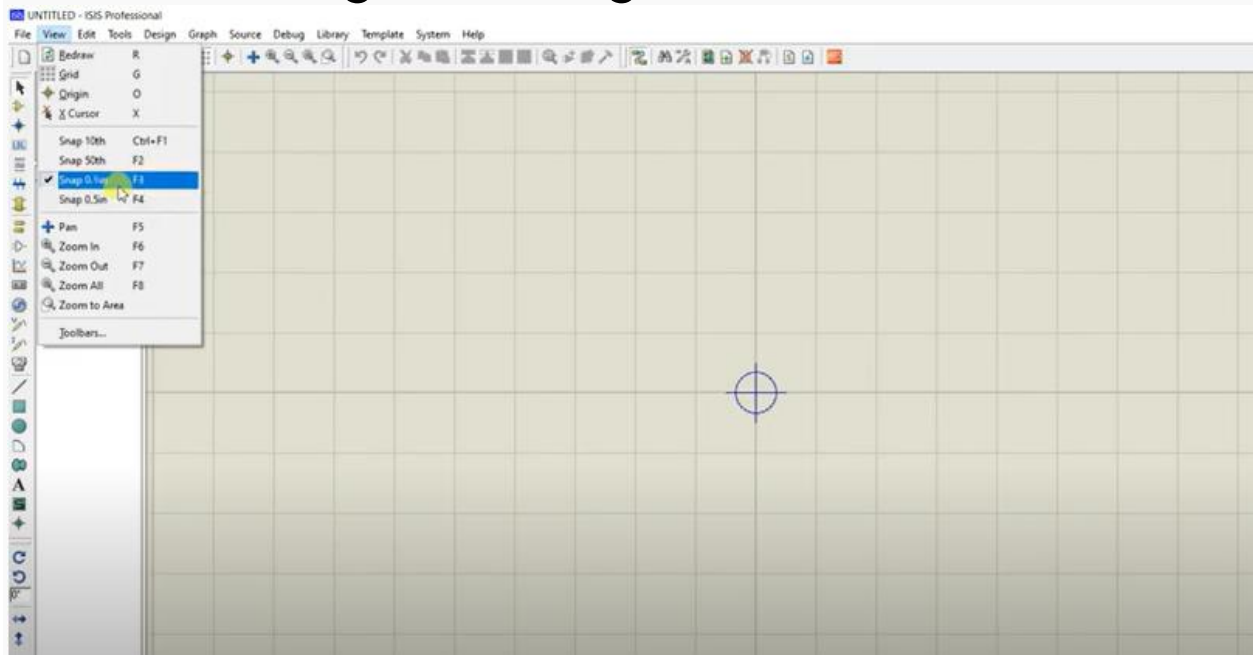


Finish schematic

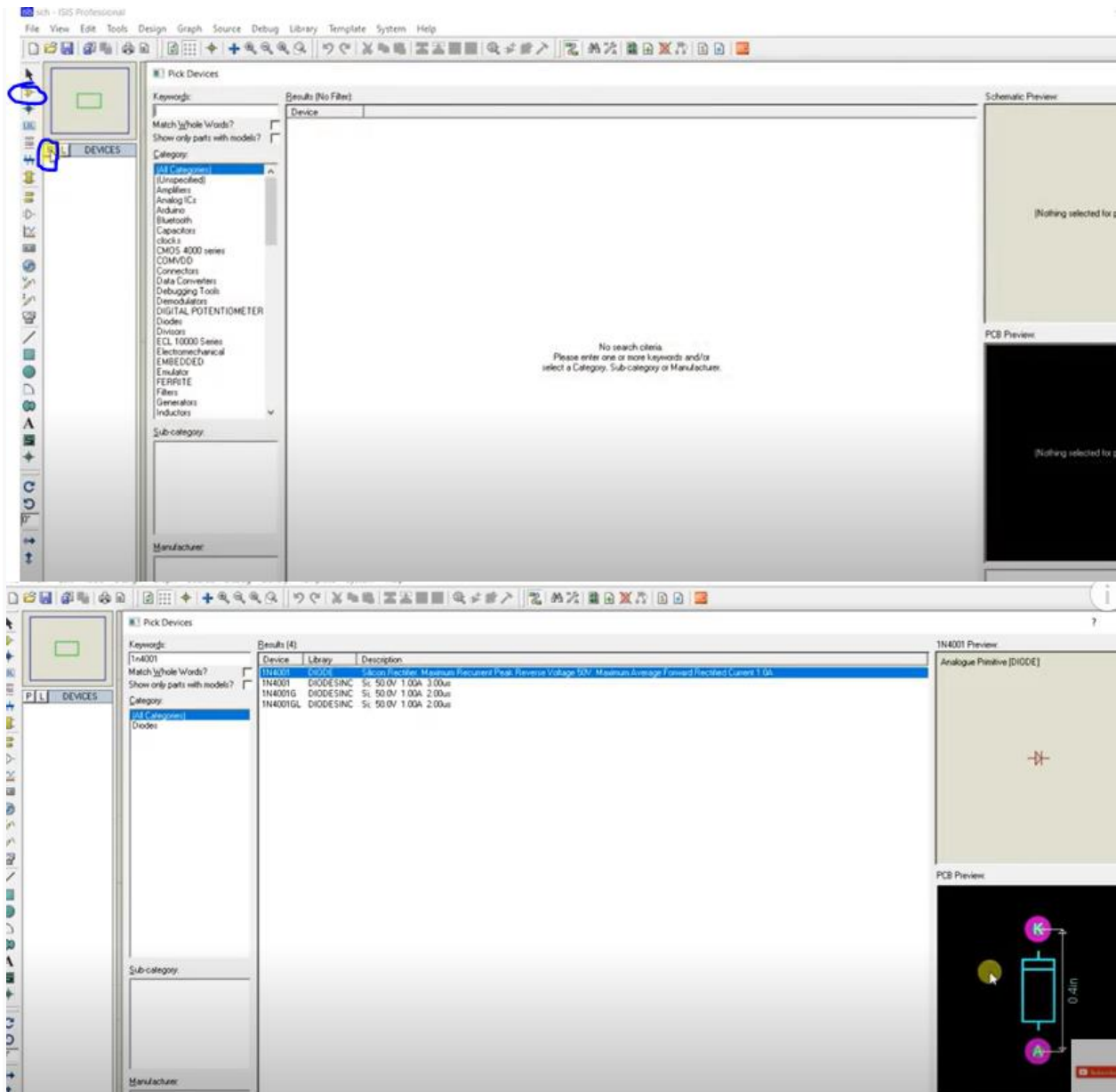
# +5v Power Supply



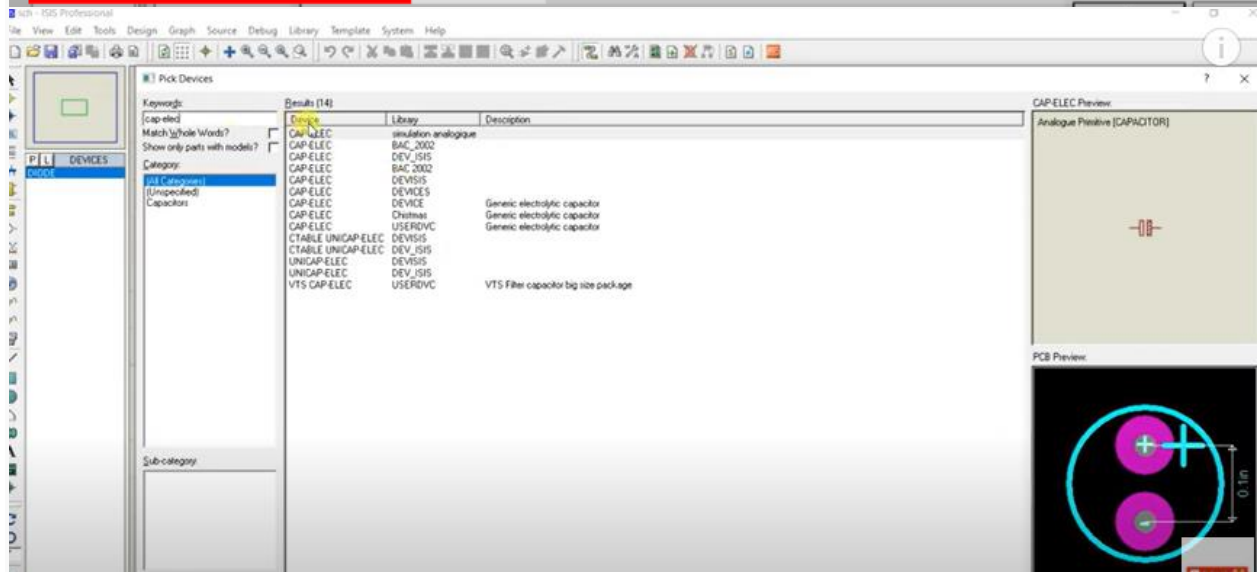
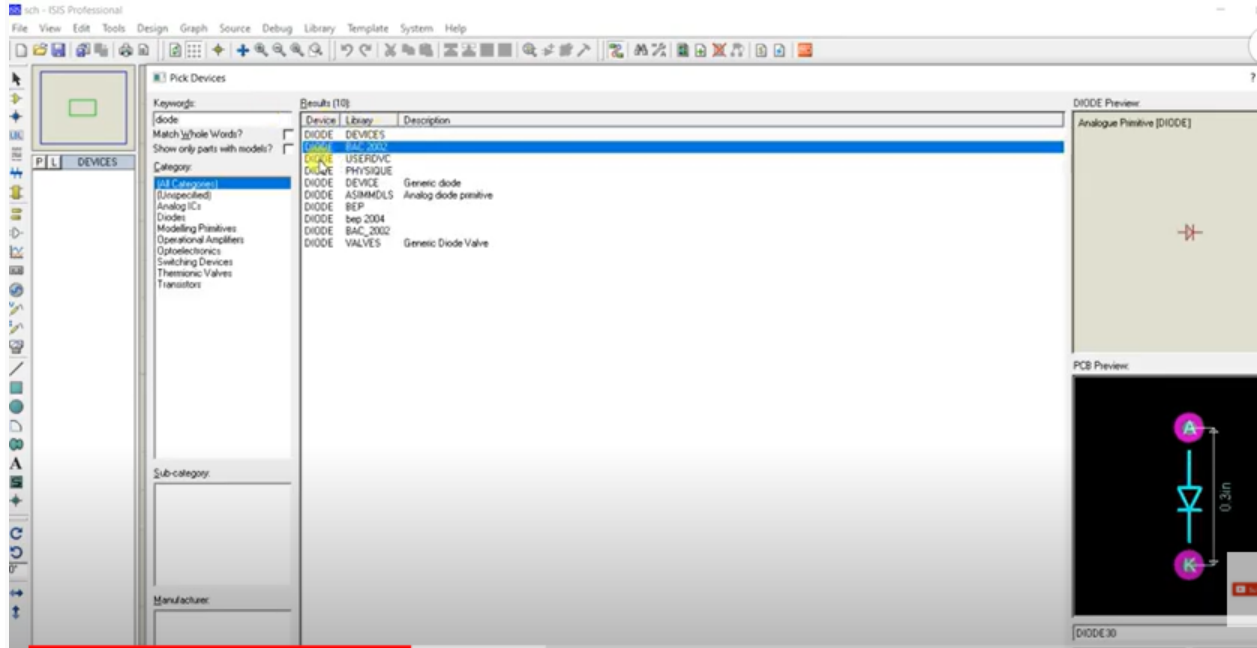
Proteus software  
Press G for grid change



Distance between two grids is 0.1 inch



Only chose that component which has PCB



File View Edit Tools Design Graph Source Debug Library Template System Help

Pick Devices

Keywords: [cap elec]

Match whole Words?

Show only parts with models?

Category: CAP-ELEC

Device	Library	Description
CAP-ELEC	simulation analogue	
CAP-ELEC	BAC_2002	
CAP-ELEC	DEV_ISIS	
CAP-ELEC	BAC_2002	
CAP-ELEC	DEVSIS	
CAP-ELEC	DEVICES	
CAP-ELEC	DEVICE	Generic electrolytic capacitor
CAP-ELEC	Chassis	Generic electrolytic capacitor
CAP-ELEC	USERDVC	Generic electrolytic capacitor
CTABLE UN	Part Name	CAP-ELEC
CTABLE UN	Dist Library	USERDVC.LIB
UNICAP.ELE	Created On	26 January 2018 at 12:17:21
VTS CAP.ELE	Category	Capacitors
	Sub-category	capacitor big size package
	Description	Generic electrolytic capacitor

Sub-category

CAPELEC Preview

Analogue Primitive [CAPACTOR]

PCB Preview

File View Edit Tools Design Graph Source Debug Library Template System Help

Pick Devices

Keywords: [res]

Match whole Words?

Show only parts with models?

Category: RES

Device	Library	Stock Code	Description
7805	CONNECTEURS		
7805	ANALOG		5V Fixed 1A Positive Power Supply Regulator
7805	Regulateur		
7805	bip 3004		
7805	BAC_2002		
7805	SEMICONDUCTEURS		
7805 GM	SEMICONDUCTEURS		5V Fixed 100mA Positive Power Supply Regulator
78L05	ANALOG		30V, 13A @ 25°C, 2.9W, Single N-Channel HD-FET Power MOSFET in a SO-8 package
IRF7805	IRPOWER		
IRF7805	SEMIPCT7851 (2)	Digkey IRF7805ND	MOSFET N-CH 30V/13A 850nC
IRF7805	SEMIPCT7851	Digkey IRF7805ND	MOSFET N-CH 30V/13A 850nC

Sub-category

7805 Preview

Schematic Model (7805)

PCB Preview

File View Edit Tools Design Graph Source Debug Library Template System Help

Pick Devices

Keywords: [res]

Match whole Words?

Show only parts with models?

Category: RES

Device	Library	Description
RES	DEV_ISIS	
RES	BAC_2002	
RES	Resistances	
RES	Optoelectronique	
RES	DEVSIS	
RES	BAC_2002	
RES	DEVICE	Generic resistor symbol
RES	BEP	
RES	BEP 2003 DEVICE_FP2	
RES	simulation analogue	

Sub-category

RES Preview

Analogue Primitive [RESISTOR]

PCB Preview

ich - ISIS Professional

File View Edit Tools Design Graph Source Debug Library Template System Help

Pick Devices

Keywords: led

Match whole words?  Show only parts with models?

Category: (All Categories) (Unspecified) Analog ICs COMVDD Data Converters Diodes Electro-mechanical EMBEDDED Inductors Microprocessor ICs Modeling Primitives Operational Amplifiers Optoelectronics Oscillators Switches & Relays Switching Devices TTL 74 series TTL 74LS series

Sub-category:

Device	Library	Stock Code	Description
DICE_LED_RED_CA	DEV_OPTICAL		
DICE_LED_RED_CC	DEV_OPTICAL		
DICE_LED_RED_CC	DEV_OPTICAL		
DICE_MPC_RED	LED_OPTICAL		
DIODE_LED	SEMICONDUCTEURS		
DIODE_LED	DEVICE		Generic light emitting diode (LED)
G4W-1114P-12V	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, SPNO, 12V COIL
G4W-1114P-24V	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, SPNO, 24V COIL
G4W-2214P-12V	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, SPNO, 12V COIL
G4W-2214P-24V	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, SPNO, 24V COIL
G8B-2114P-US-DC-12	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 12V COIL
G8B-2114P-US-DC-24	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 24V COIL
G8B-2114P-US-DC-5	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 5V COIL
G8B-2214P-US-DC-12	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 12V COIL
G8B-2214P-US-DC-24	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 24V COIL
G8B-2214P-US-DC-5	RELAYS		SEALED HIGH CAPACITY, HIGH ISOLATED POWER RELAY, DPNO, 5V COIL
H0G1284L-4	DISPLAY		128x64 Graphical LCD with SED1565 controller, Parallel data input, LED Backlight
H0G1284L-6	DISPLAY		128x64 Graphical LCD with SED1565 controller, Selectable Interface, LED Backlight
H0M326512-8	DISPLAY		128x64 Graphical LCD with SED1530 controller, LED Backlight
H0M326512V-3	DISPLAY		128x64 Graphical LCD with SED1530 controller, Selectable Interface, VAC LED Bac
ICL8038	ANALOG		Precision Waveform Generator/Voltage Controlled Oscillator
IND_AIR	DEVICE		Air filled inductor
LED	Optoelectrique		
LED	BAC_2002		
LED	BAC_2002		
LED	m_ich_Opto		
LED	simulation analogue		
LED	DEVICE		Generic light emitting diode (LED)
LED	SEMICONDUCTEURS		
LED	REP		
LED	rep_2004		
LED	CONNECTEURS		
LED 75-17	REP		
LED 75-50	Dptoelectronique		
LED BICOLOR	Dptoelectronique		
LED BICOLOR	BAC_2002		
LED BICOLOR	BAC_2002		
LED BICOLOR	Dptoelectronique		

LED Preview: No Simulator Model

PCB Preview:

ich - ISIS Professional

File View Edit Tools Design Graph Source Debug Library Template System Help

Pick Devices

Keywords: cap

Match whole words?  Show only parts with models?

Category: (All Categories) (Unspecified) Analog ICs Capacitors COMVDD EMBEDDED Microprocessor ICs Modeling Primitives Operational Amplifiers Resistors Switches & Relays

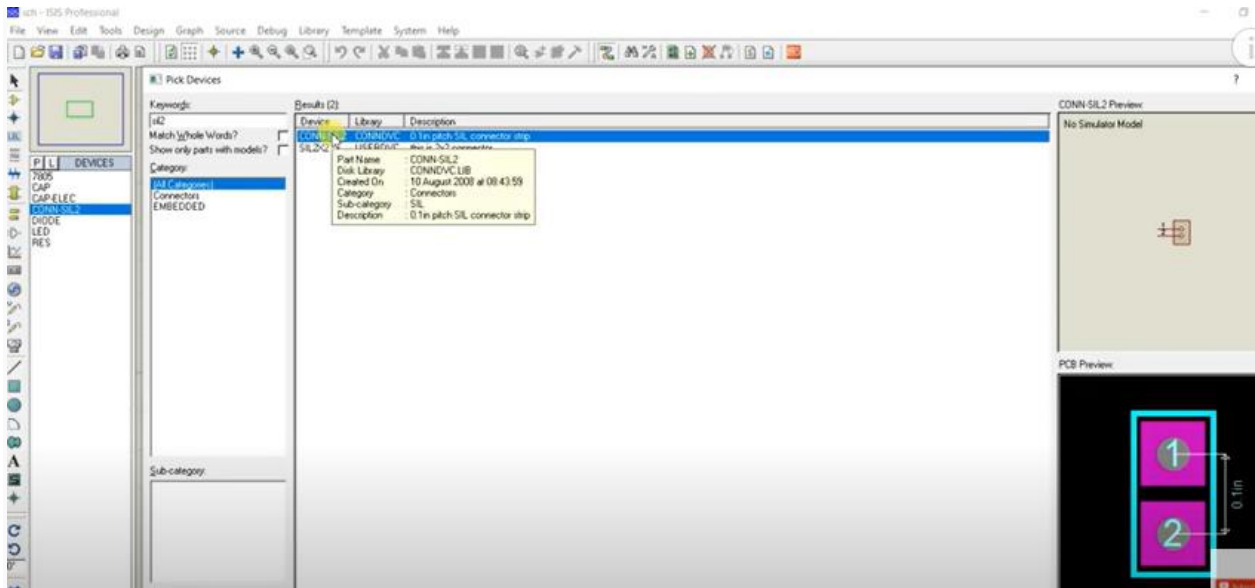
Sub-category:

Manufacturer:

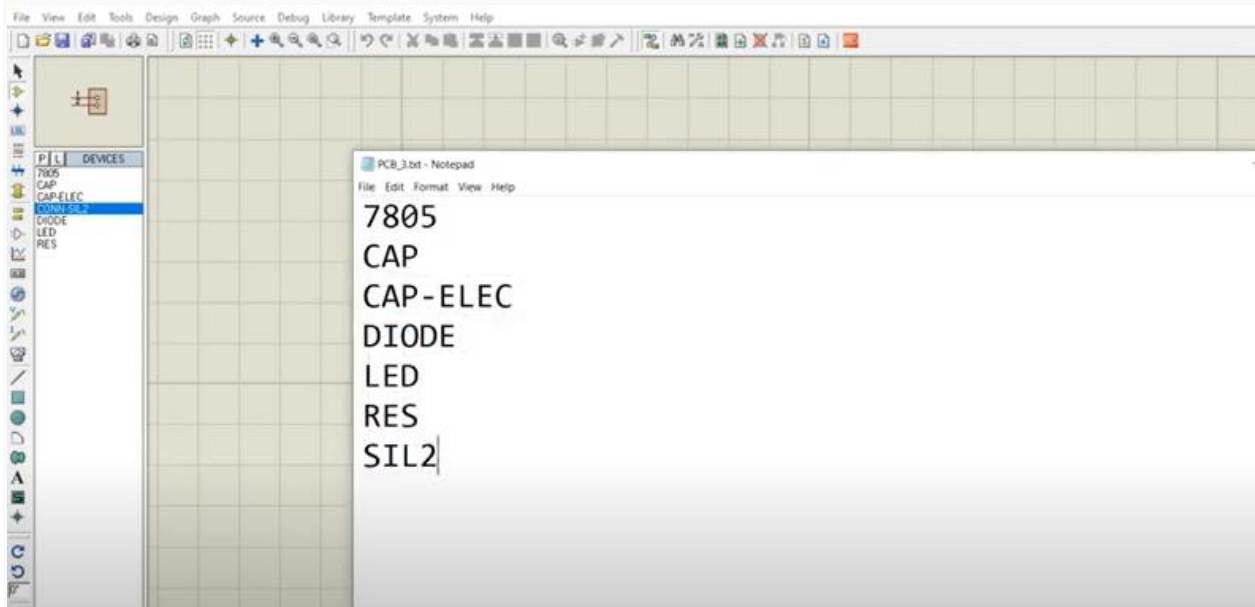
Device	Library	Description
CAP	BAC_2002	
CAP	BAC_2002	
CAP	REP_2003_DEVICE_FF2	
CP2	REP_2003_DEVICE_FF2	Generic non-electrolytic capacitor
CAP	lytic	
CAP	simulation analogue	

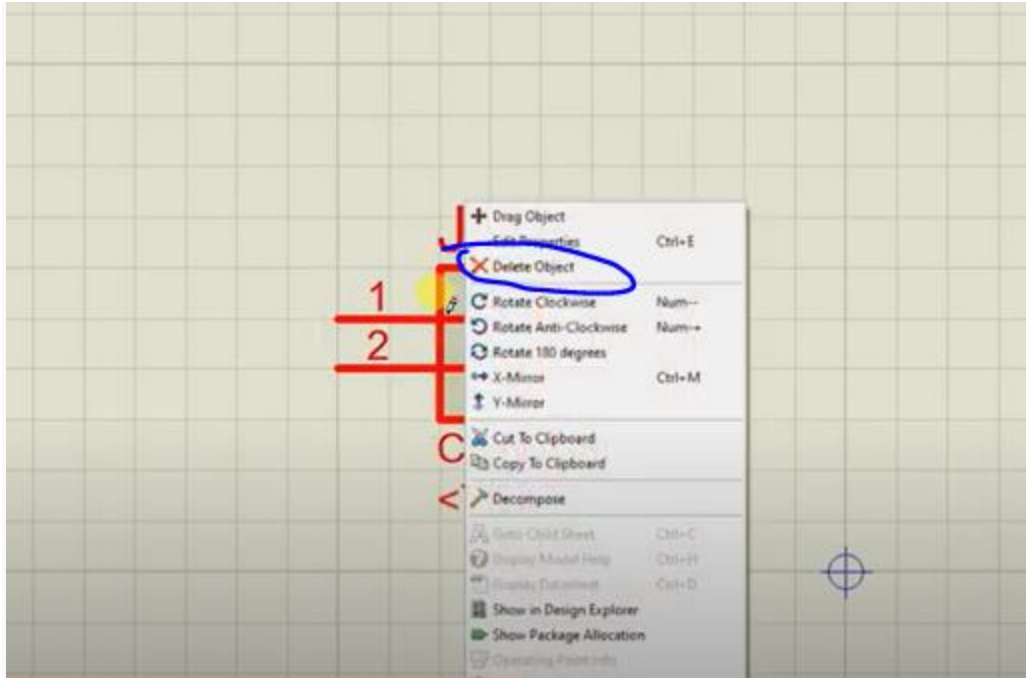
CAP Preview: Analogue Positive [CAPACITOR]

PCB Preview:

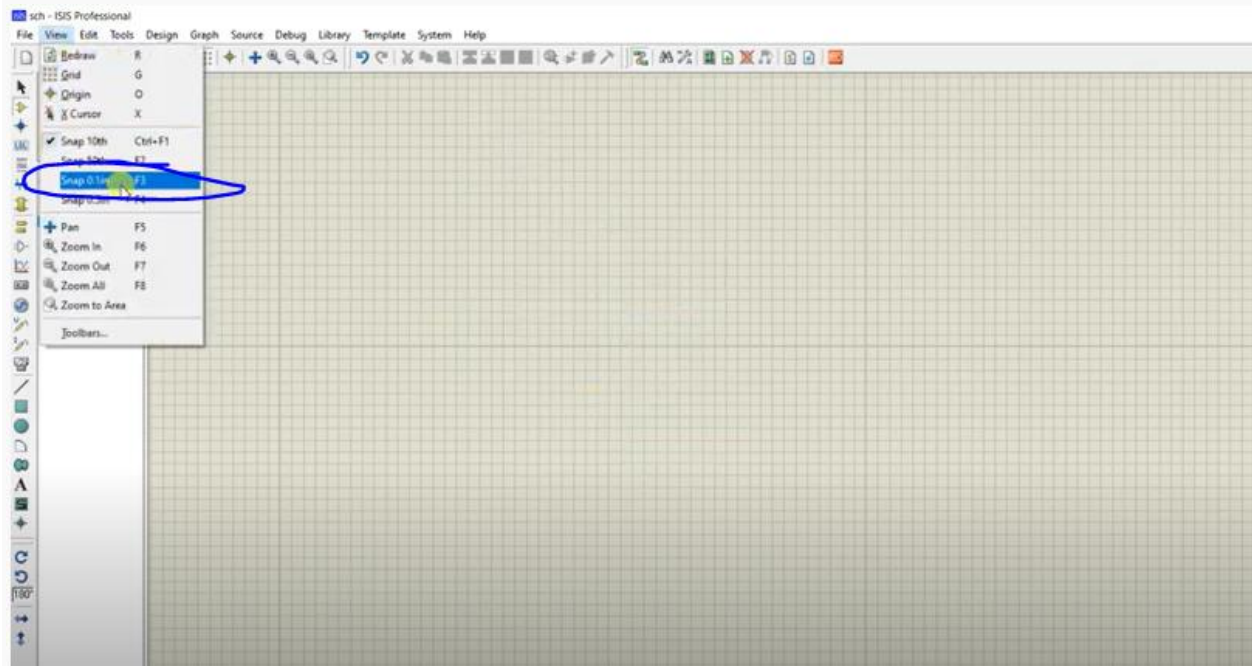


# SIL serial inline connector



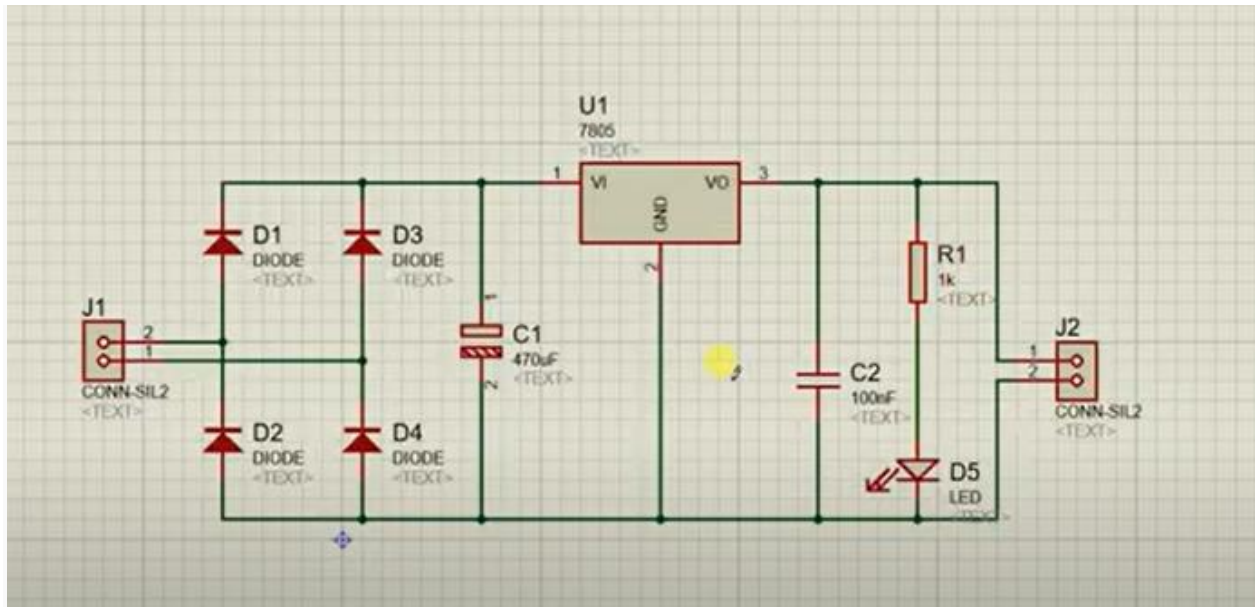


Or double right click to delete  
Click mouse on component and + sign to rotate

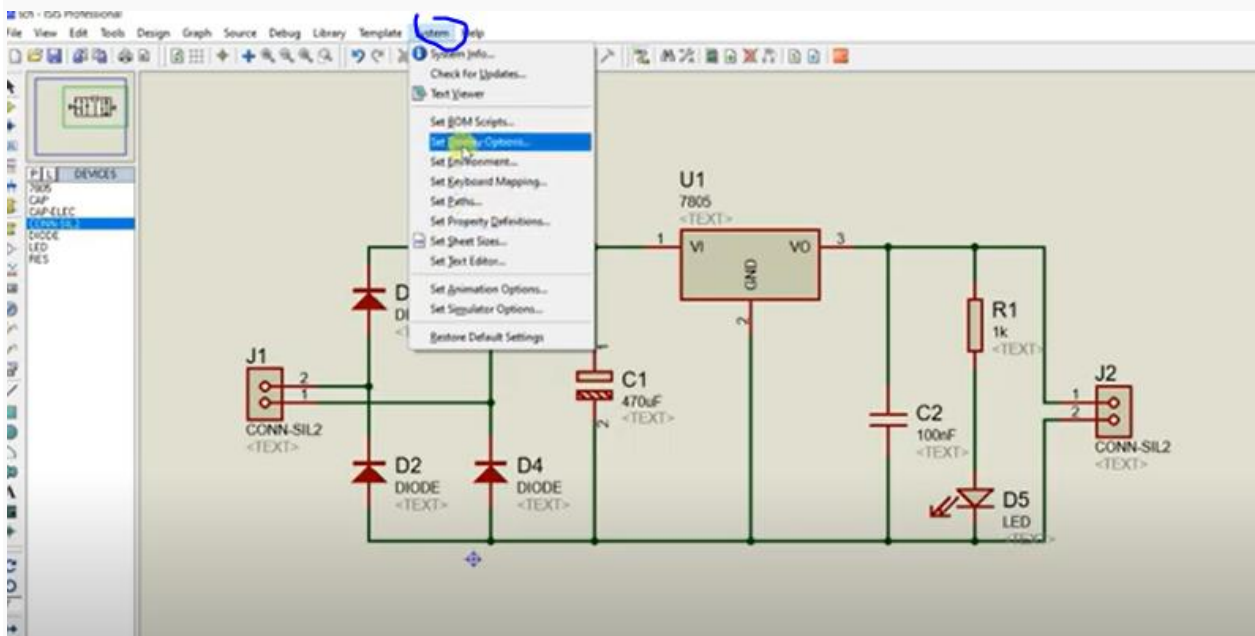


0.1 inch

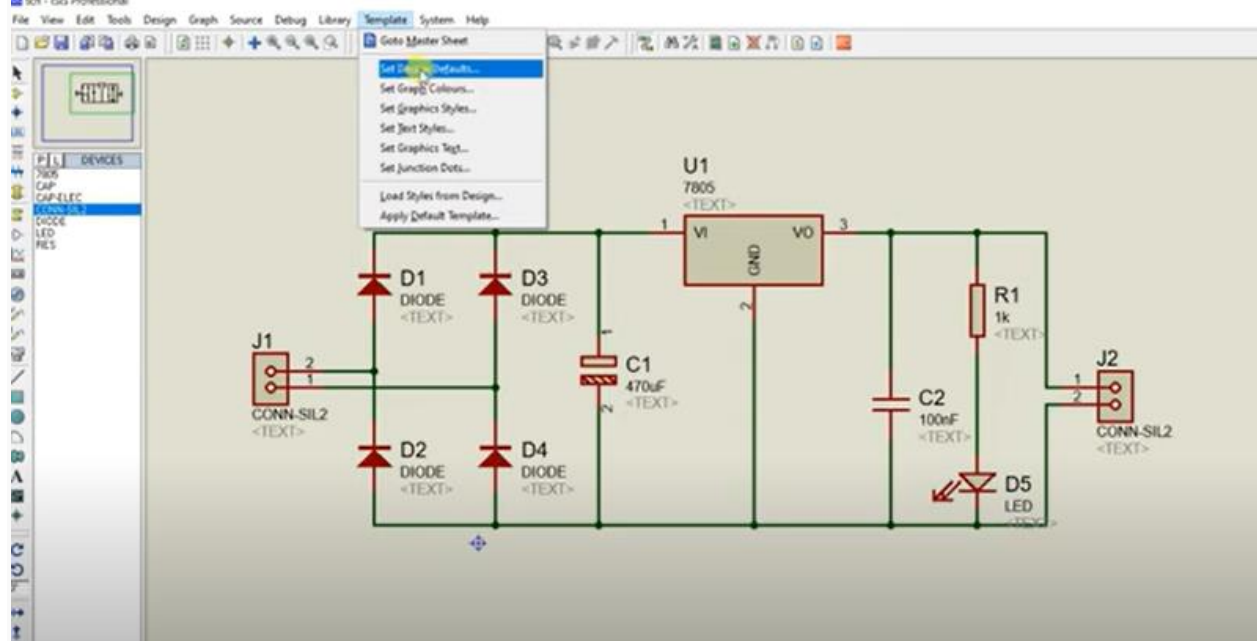
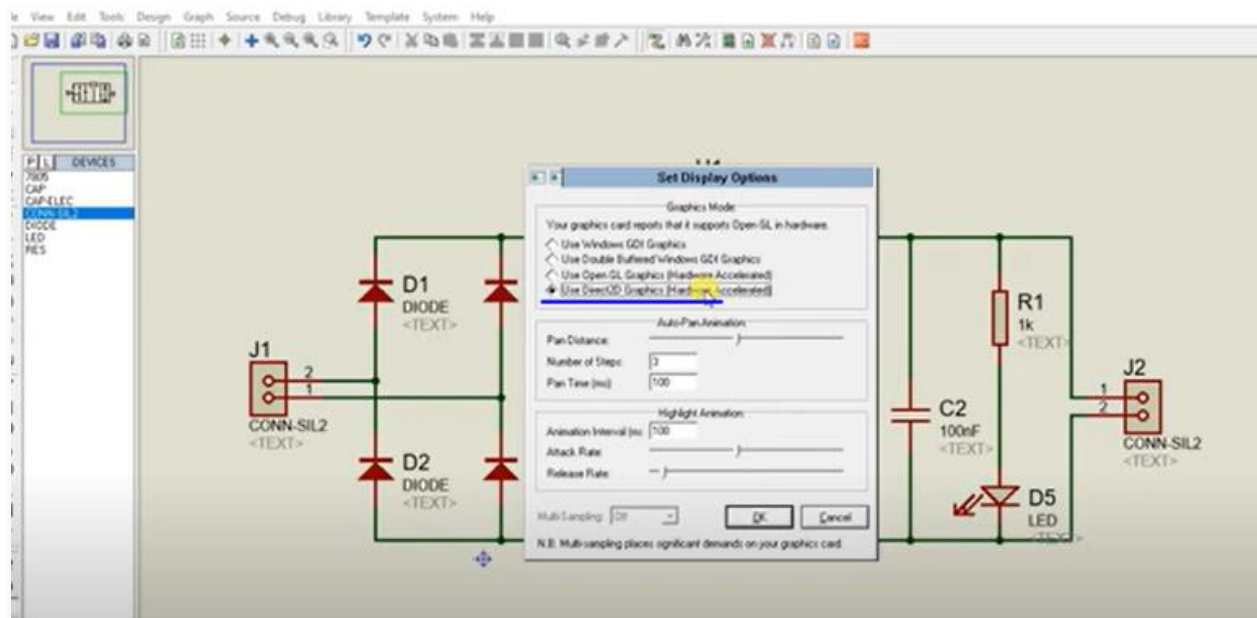




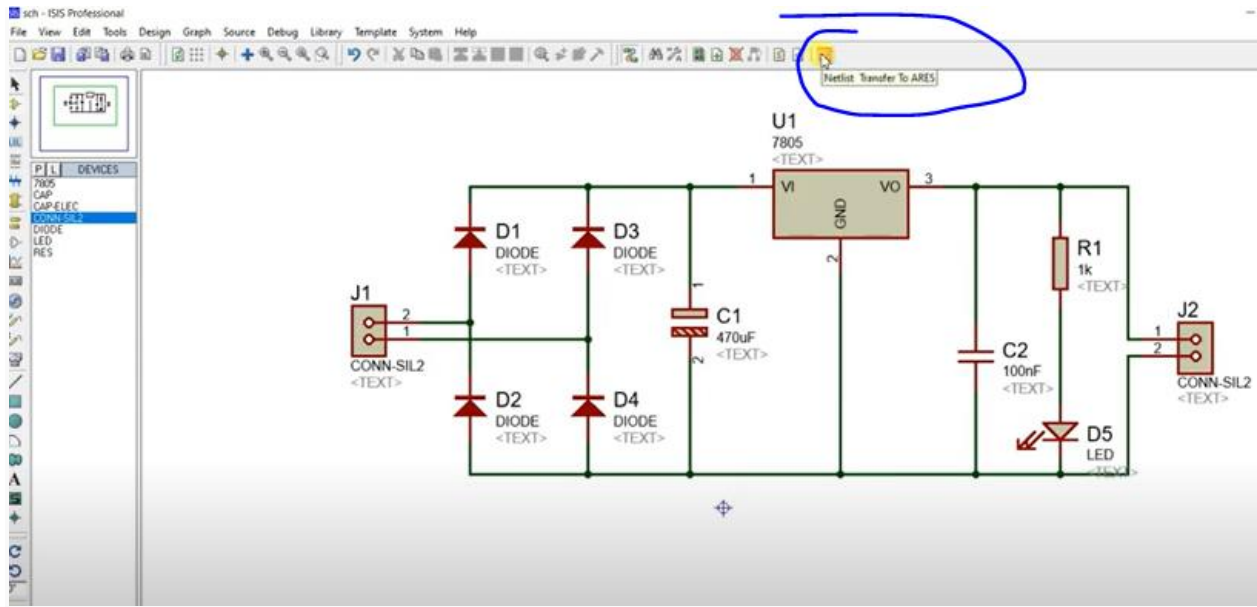
Remove grid by G click



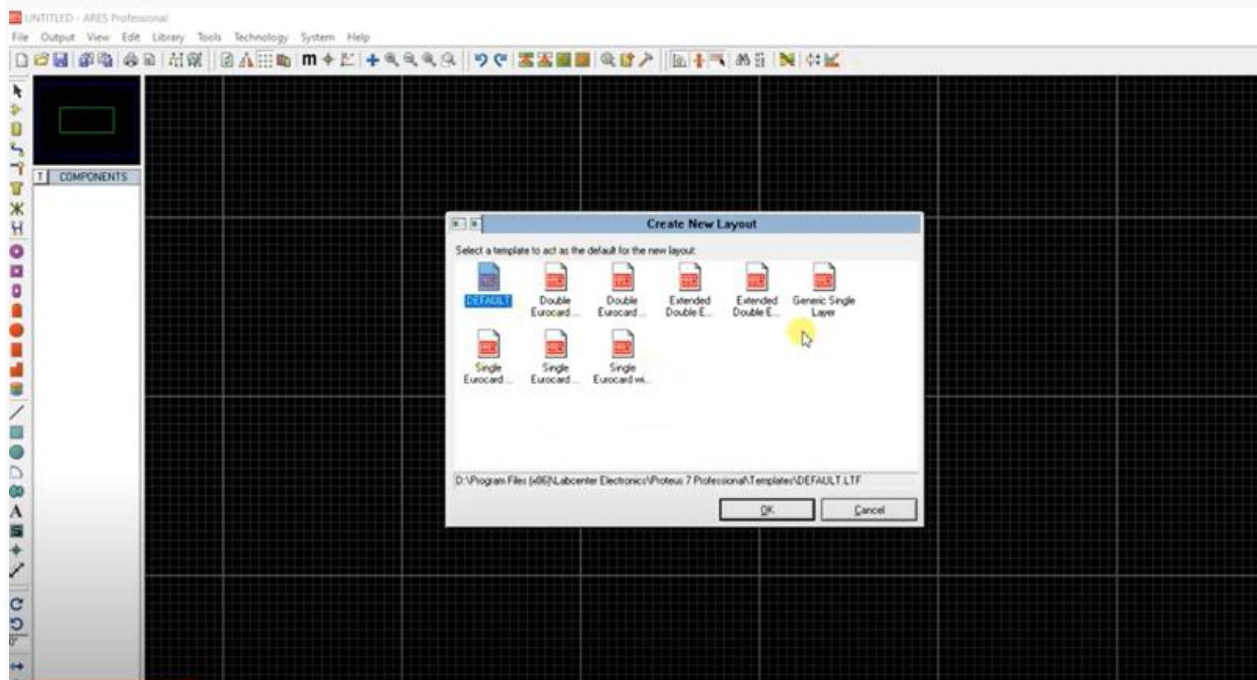
systems set display option  
chose graphics card

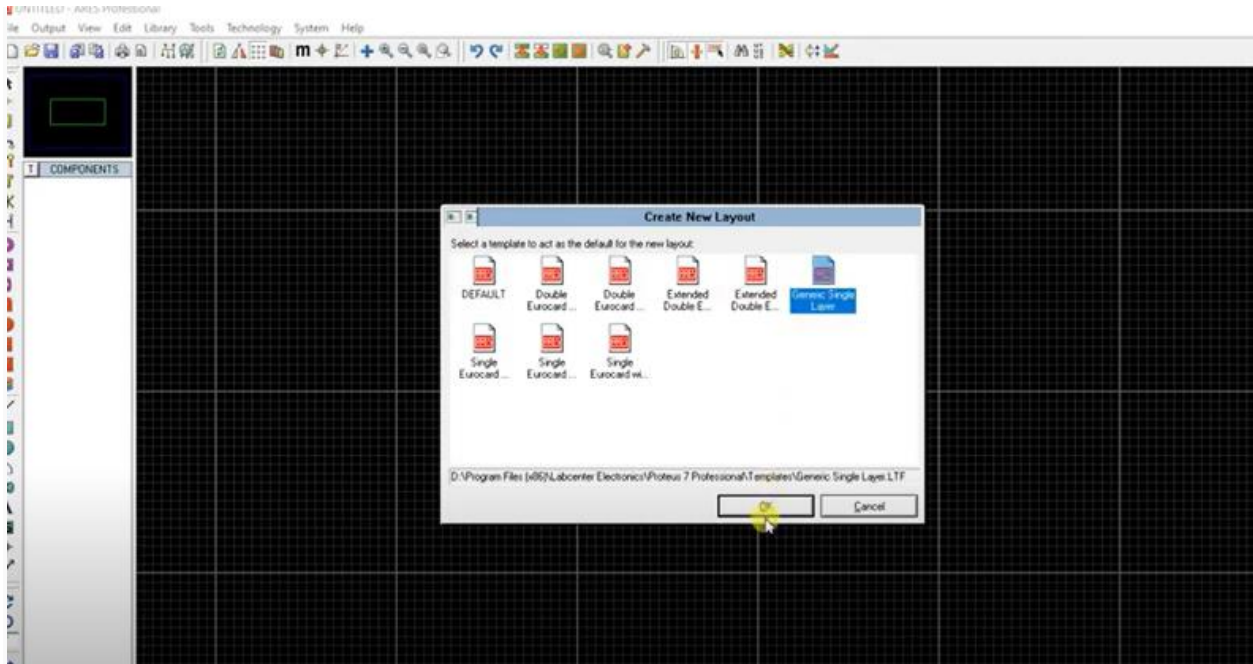


Template set design defaults for background color

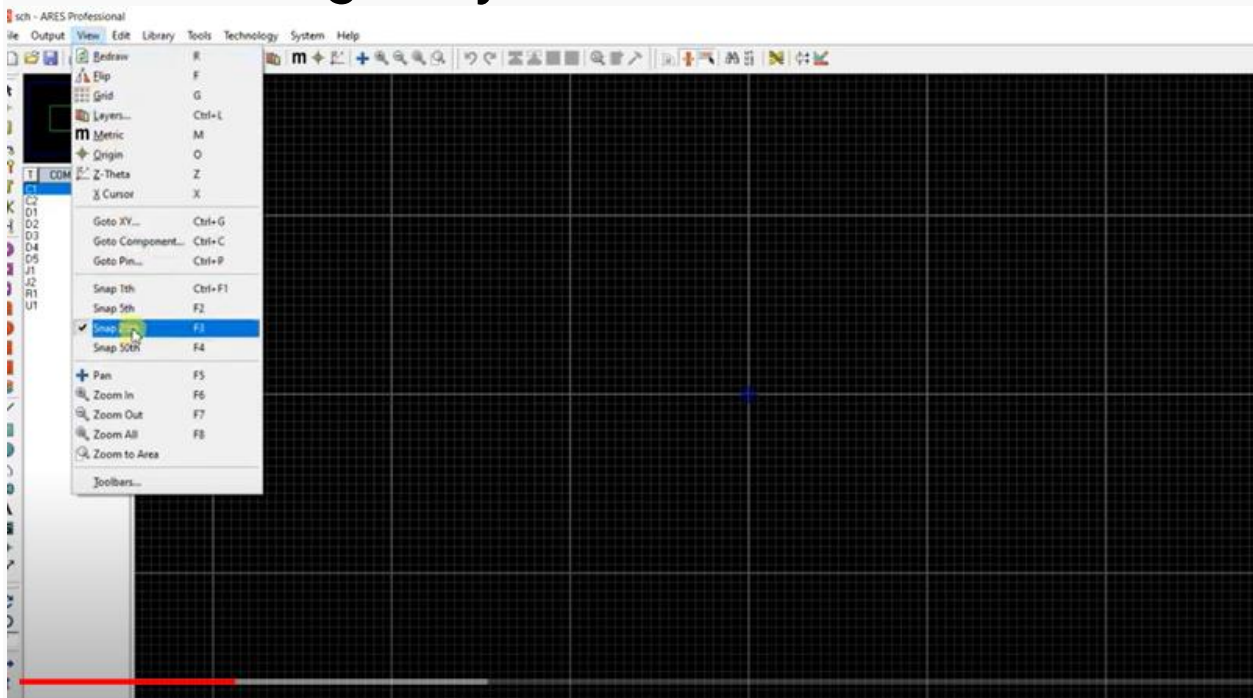


# Netlist transfer to ARES

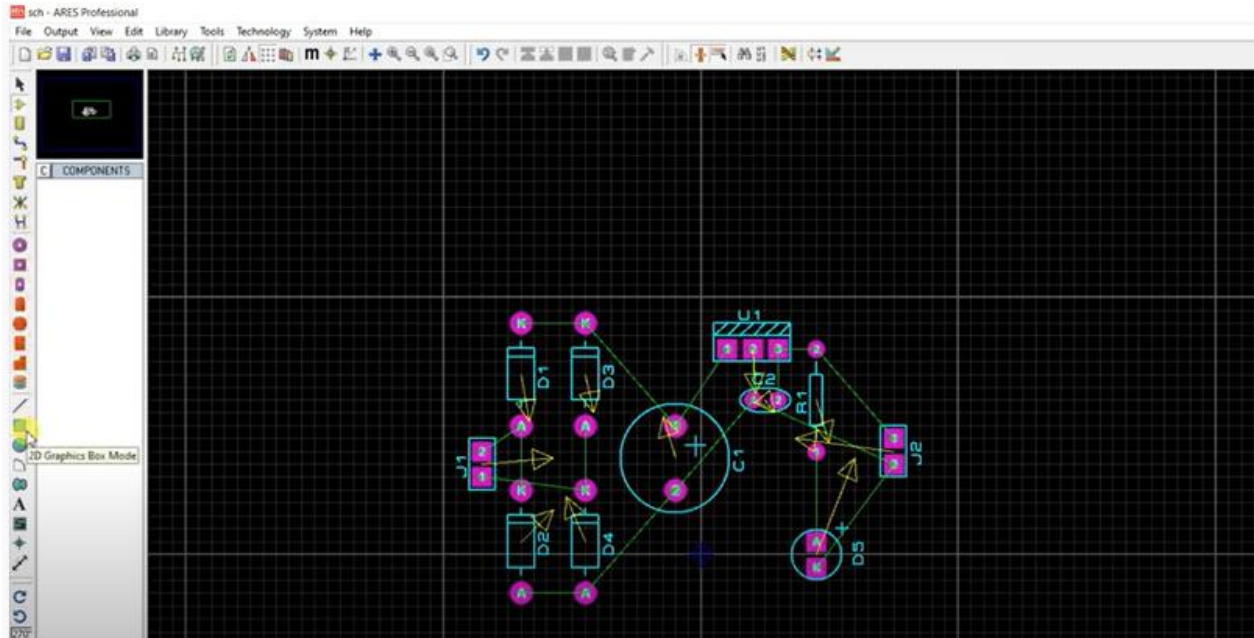




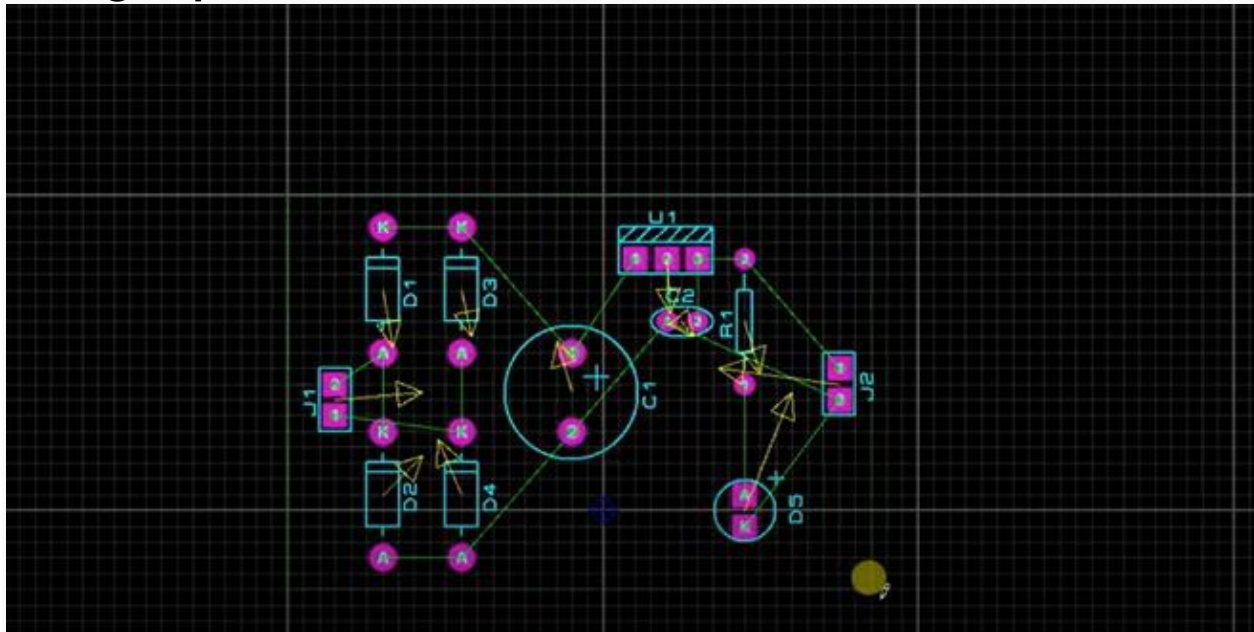
## Generic single layer

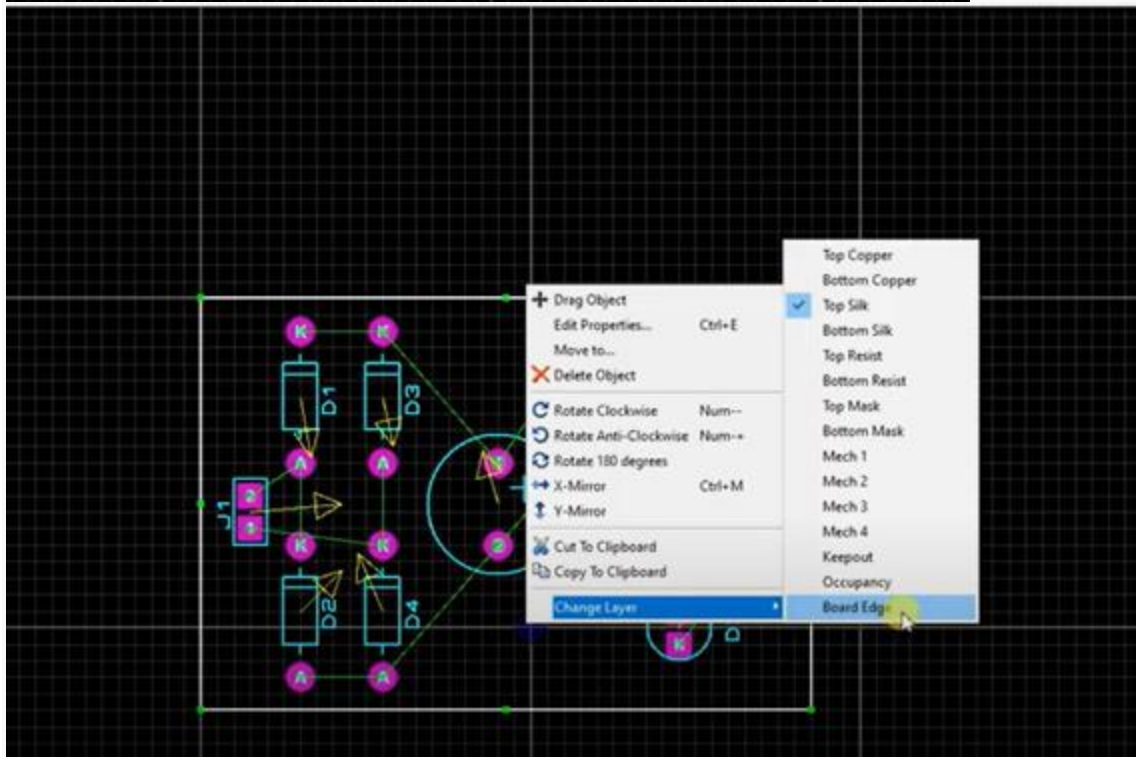
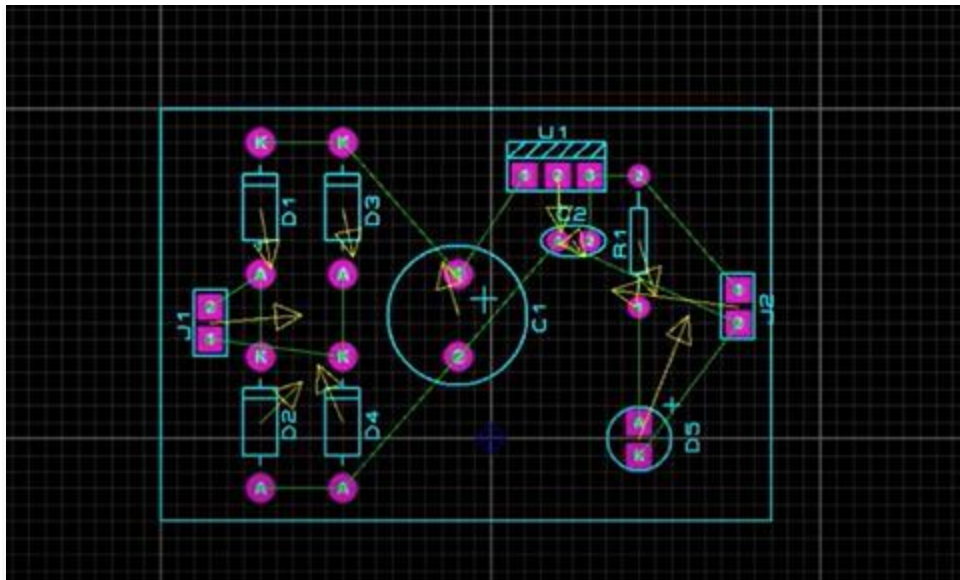


View 25<sup>th</sup> snap  
Set boundary for PCB components

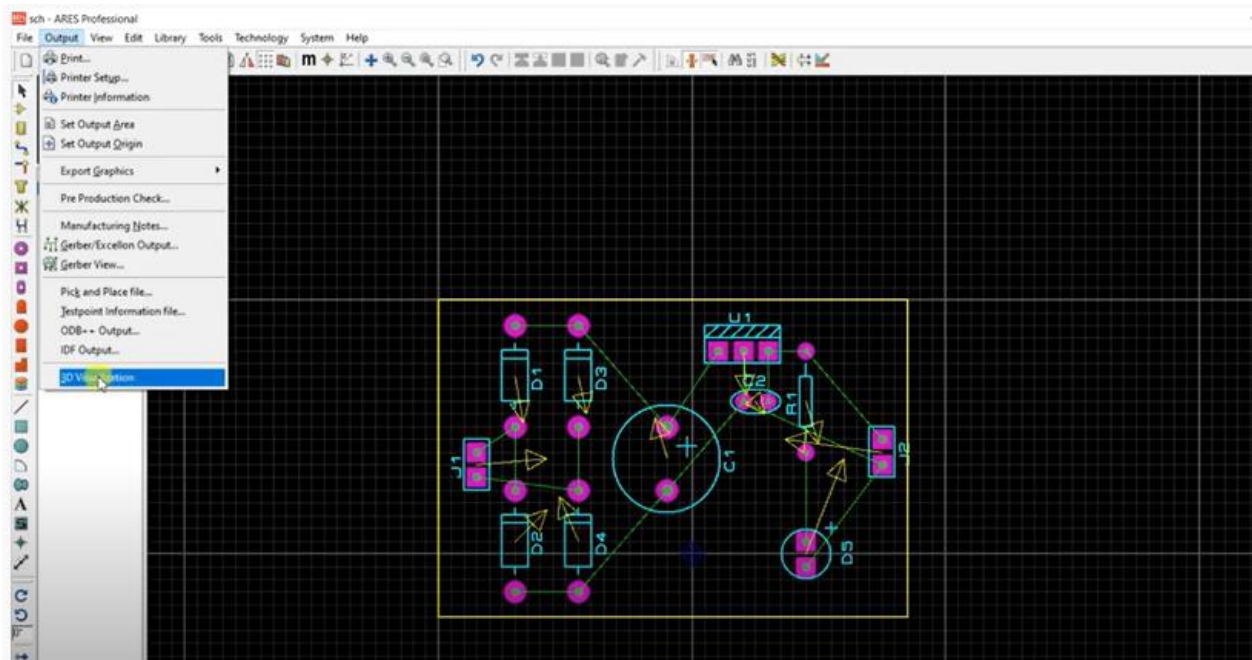


2D graphics box mode

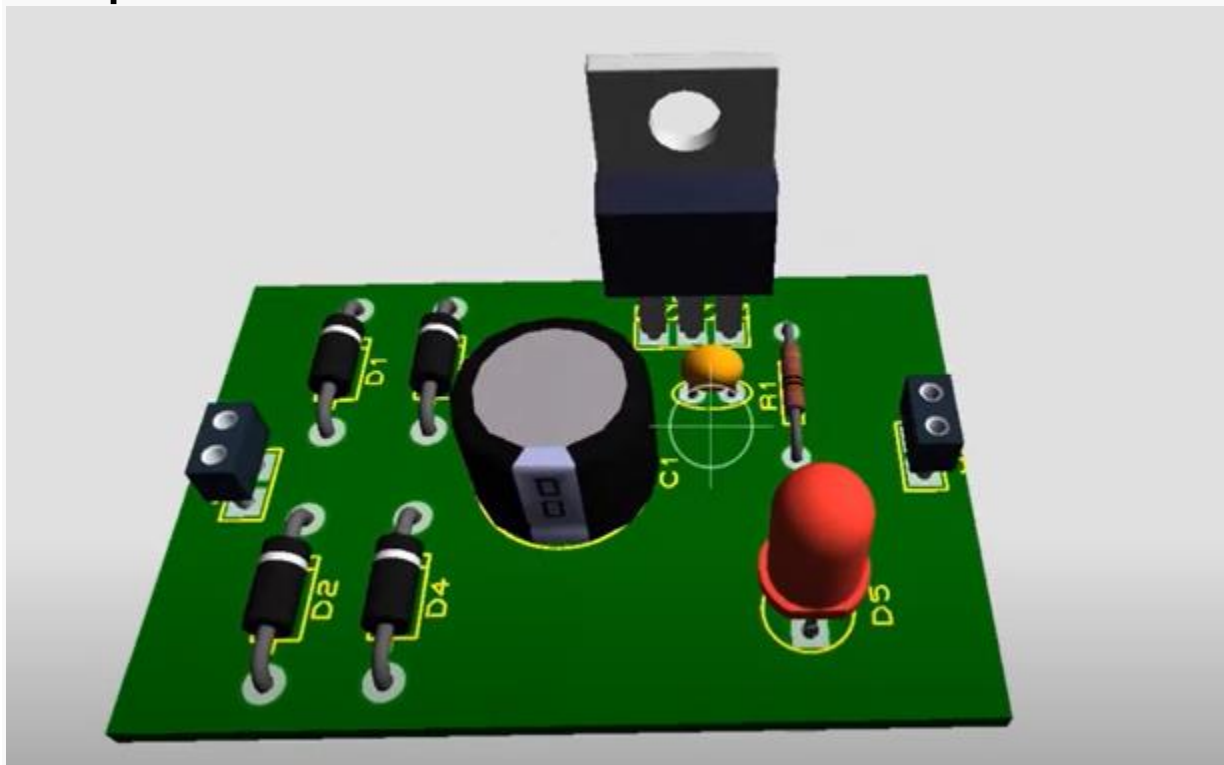


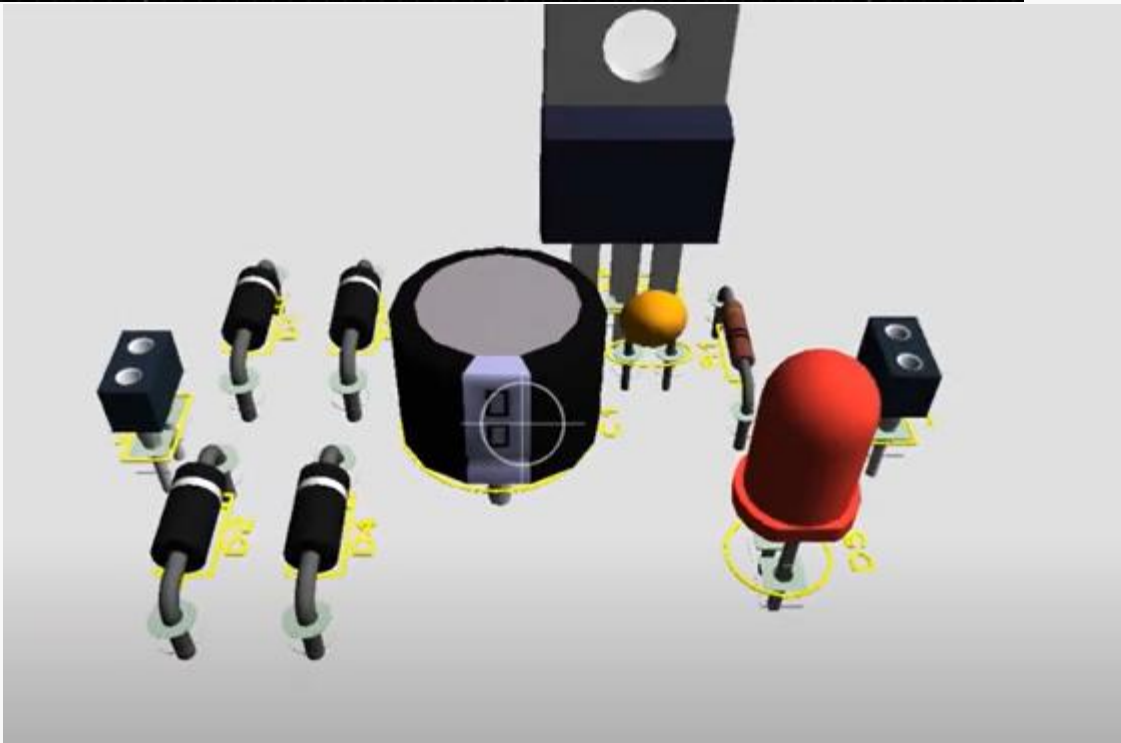
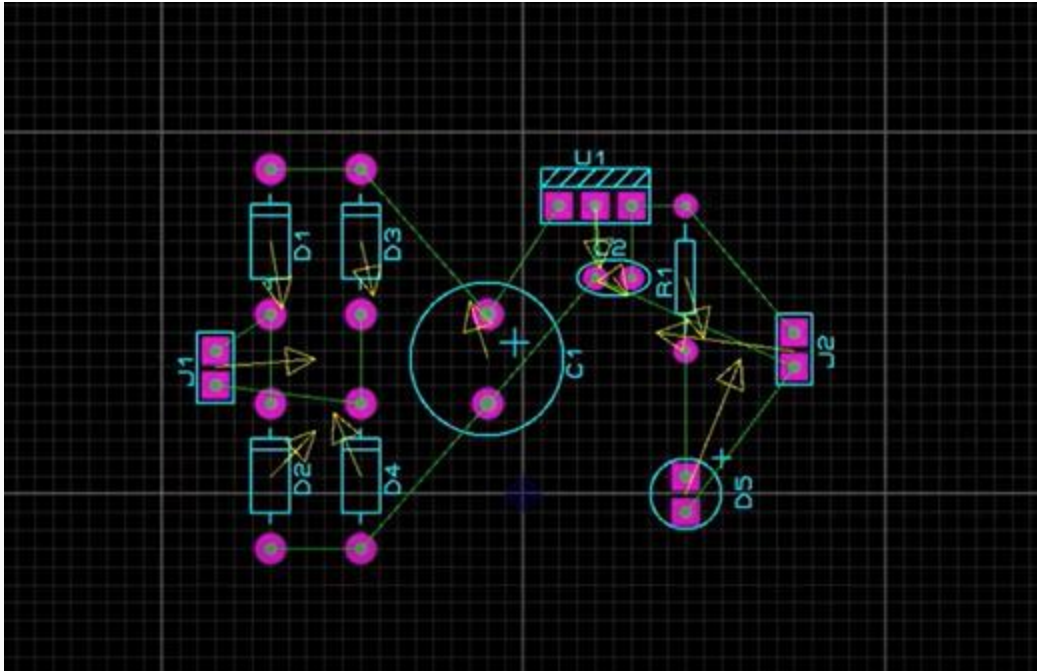


Right click, change layer to board edge



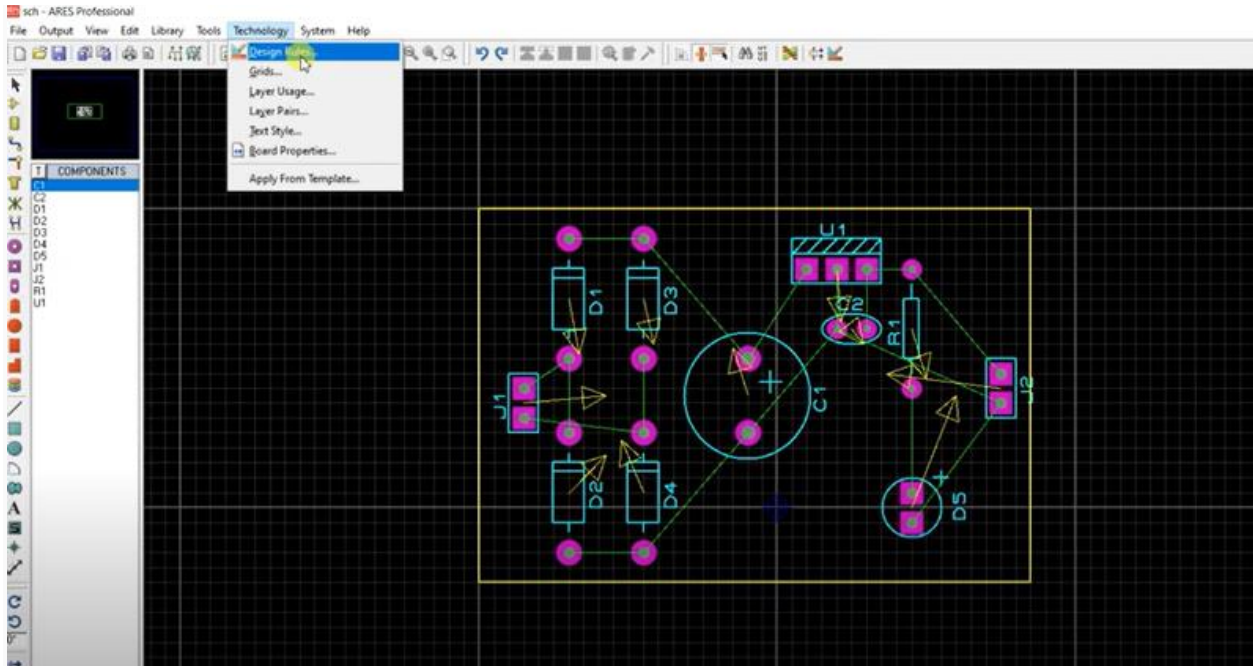
Output 3d visualization



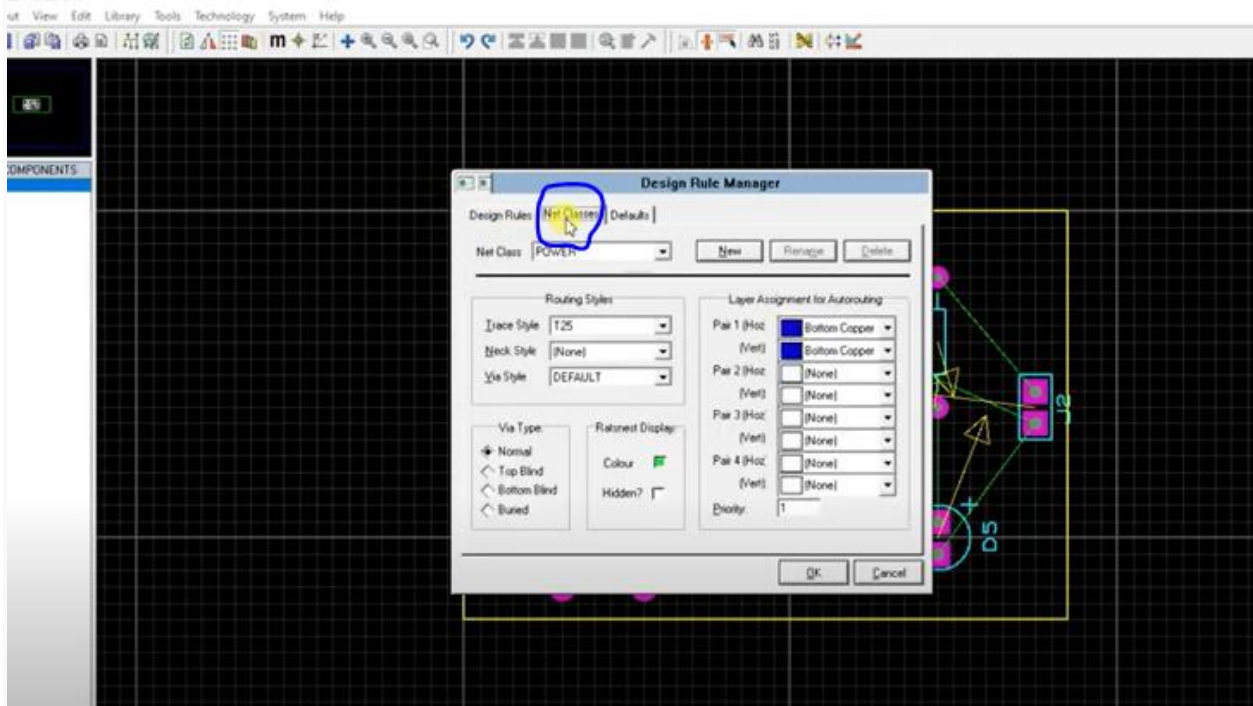


No board edge

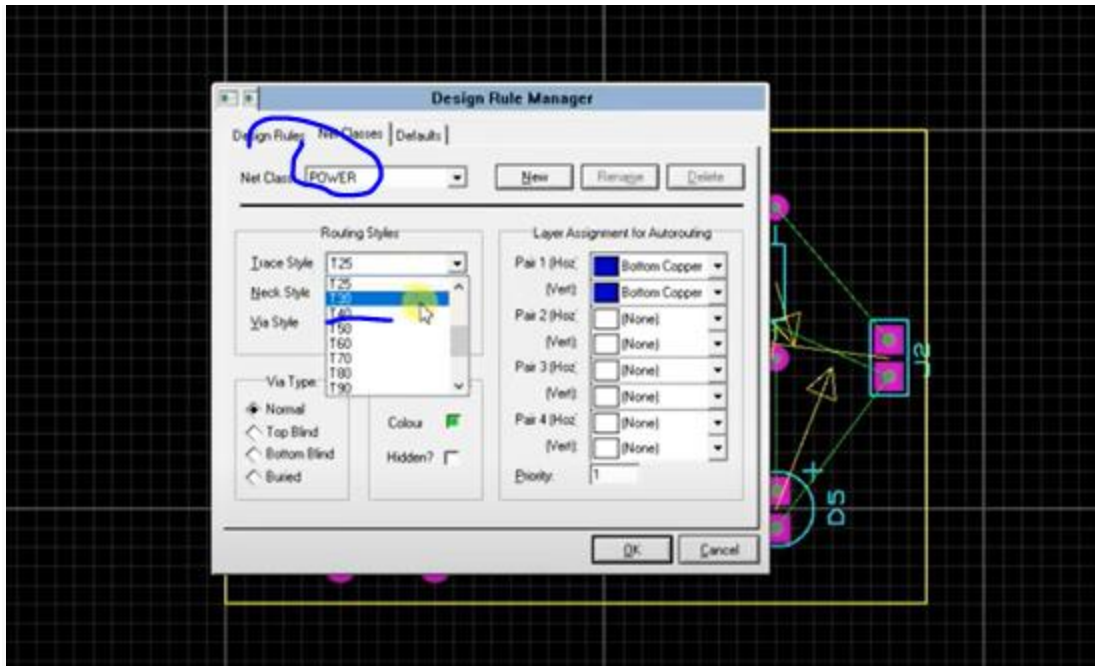




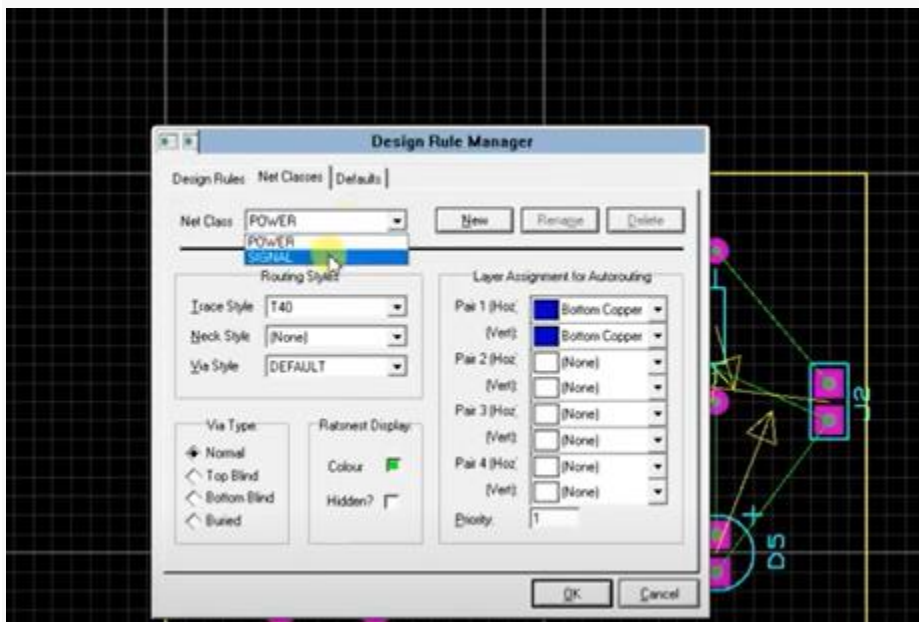
## Technology, design rule

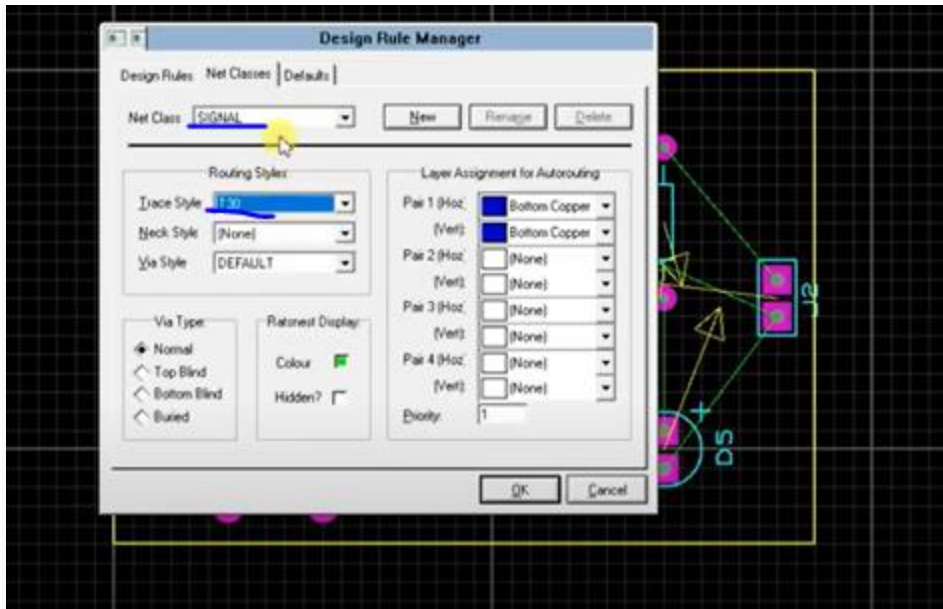


## Net classes

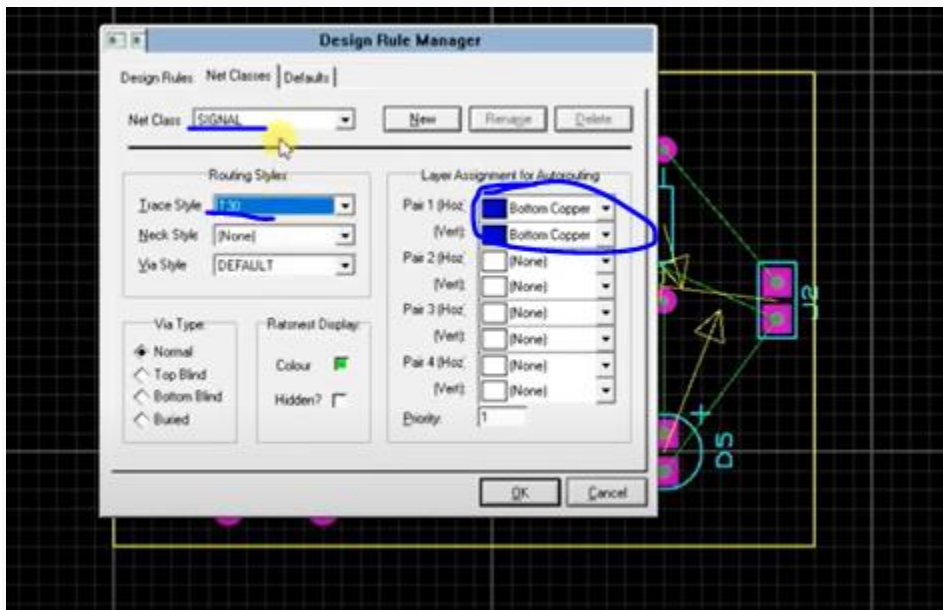


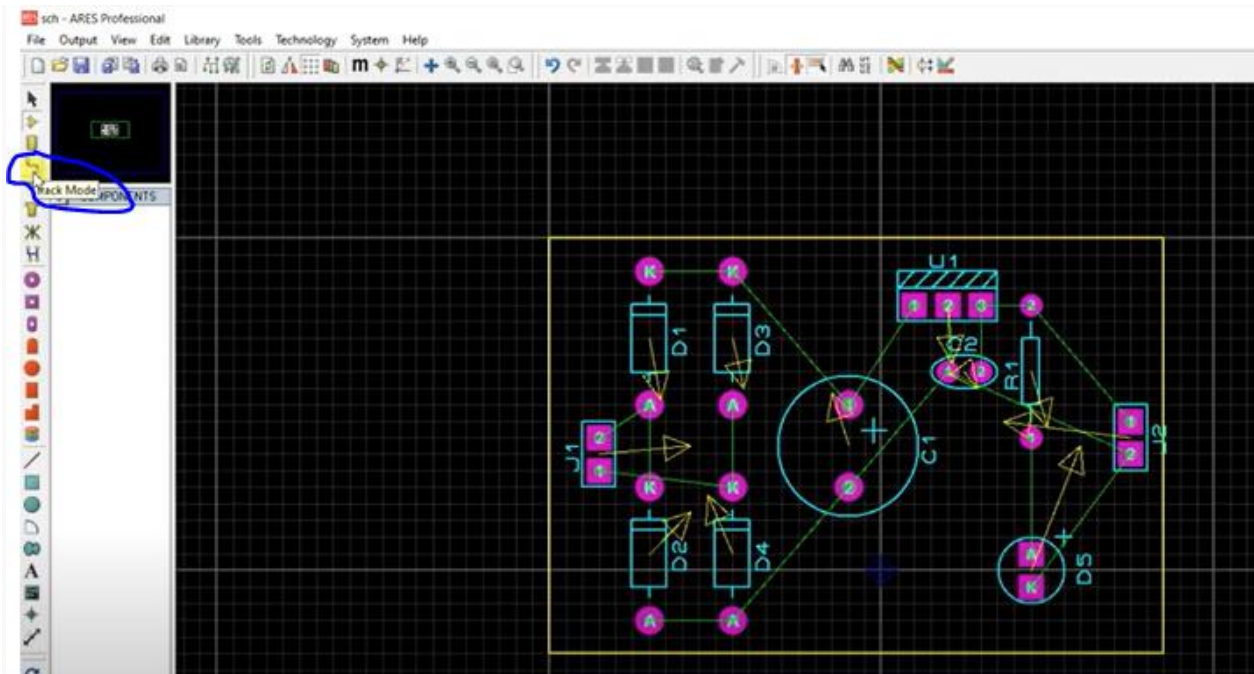
T30



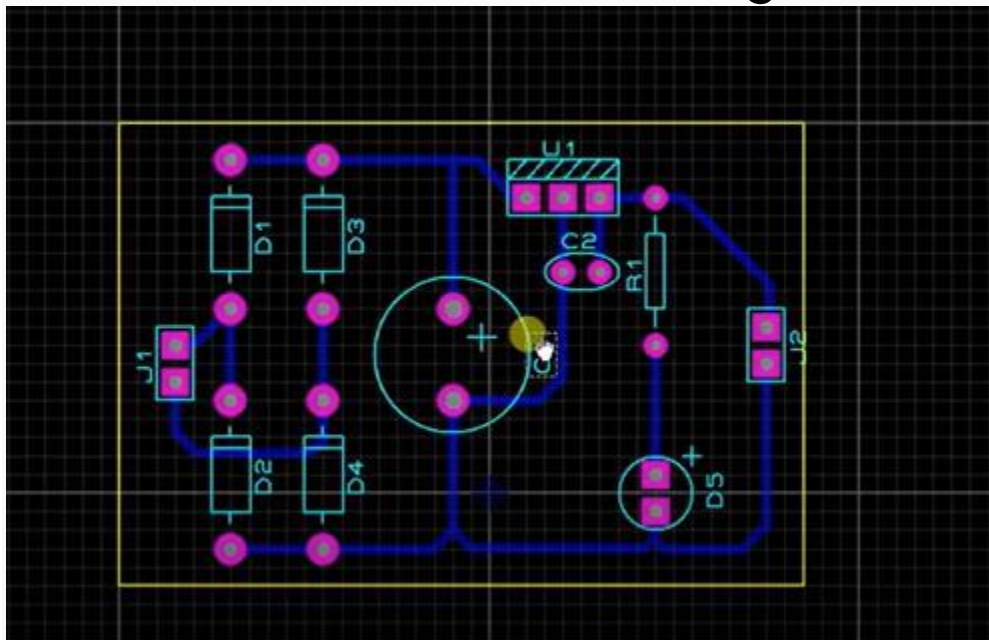


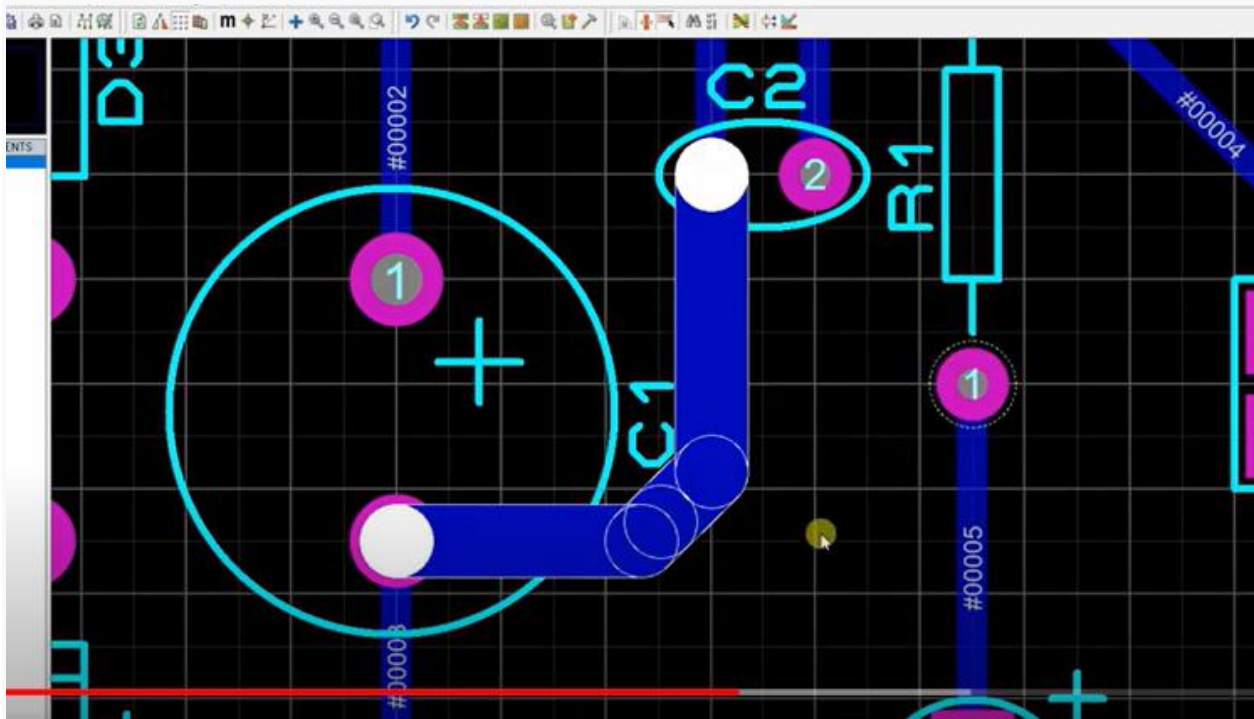
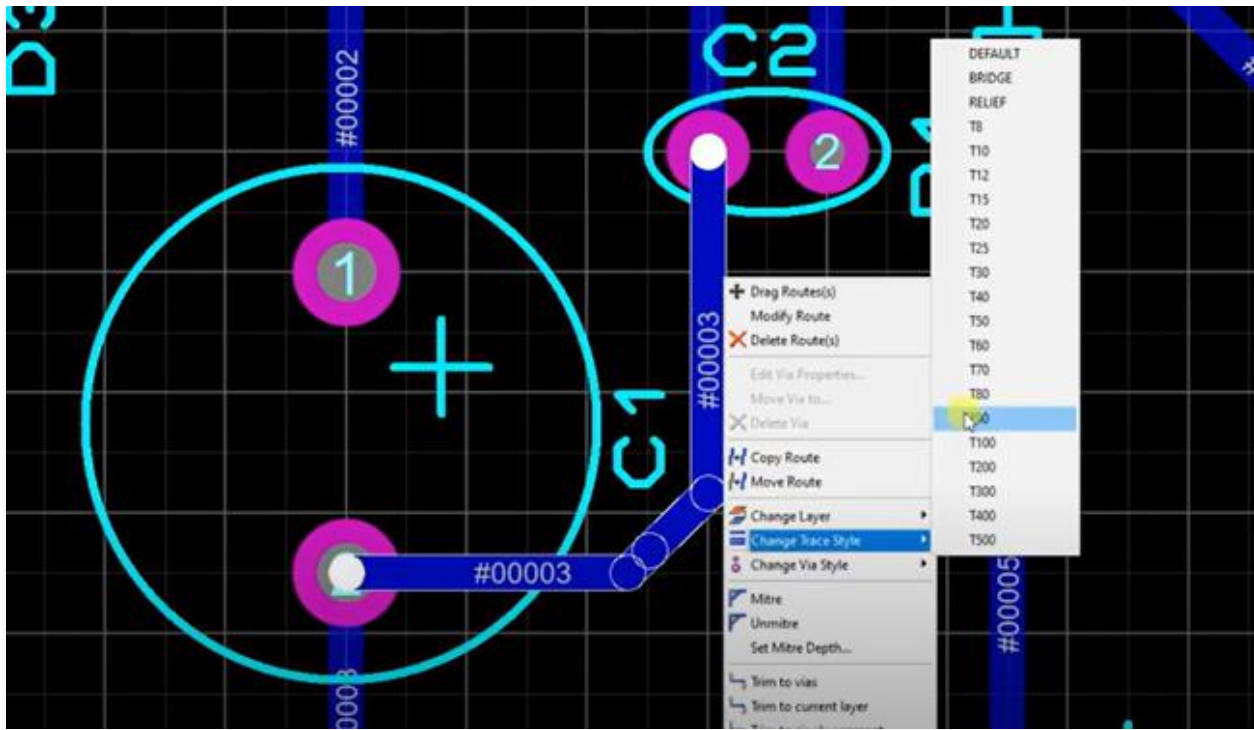
T30



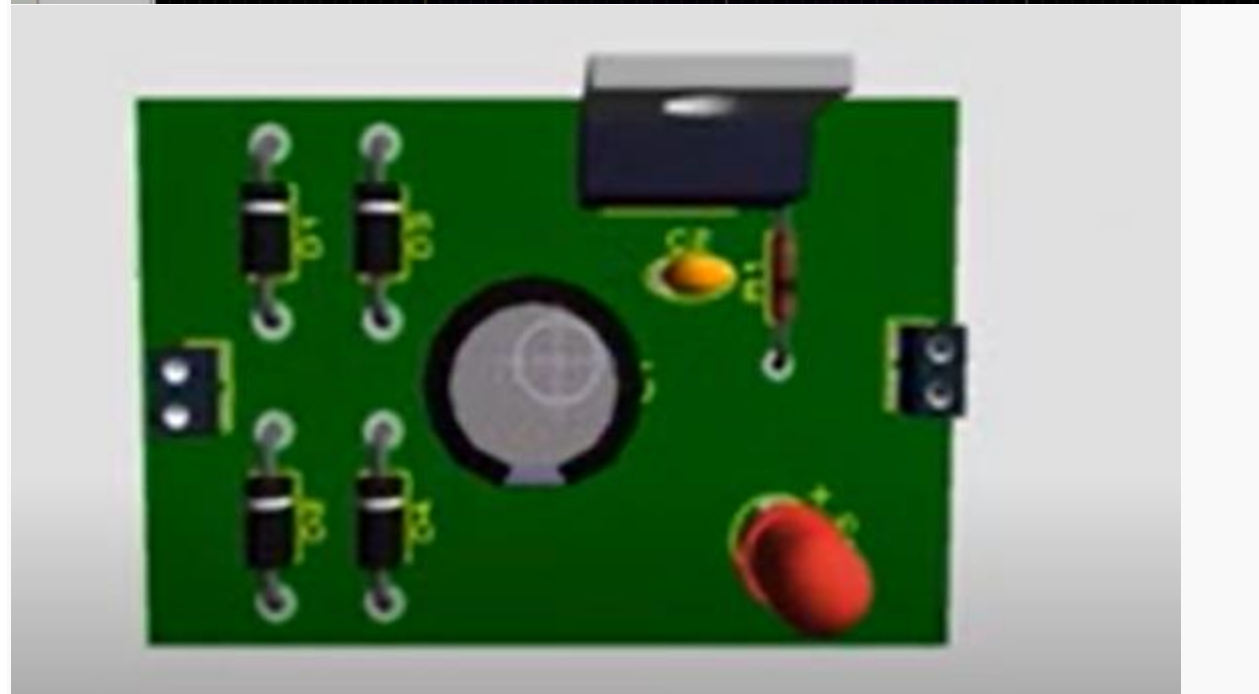
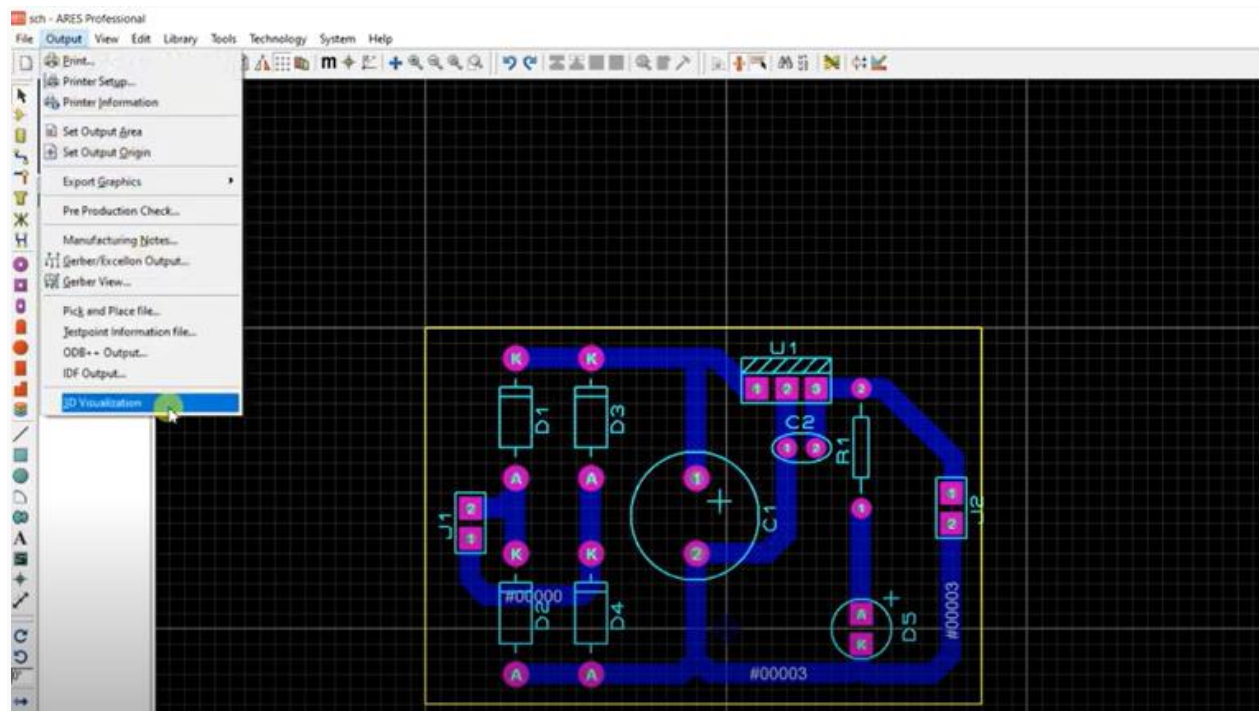


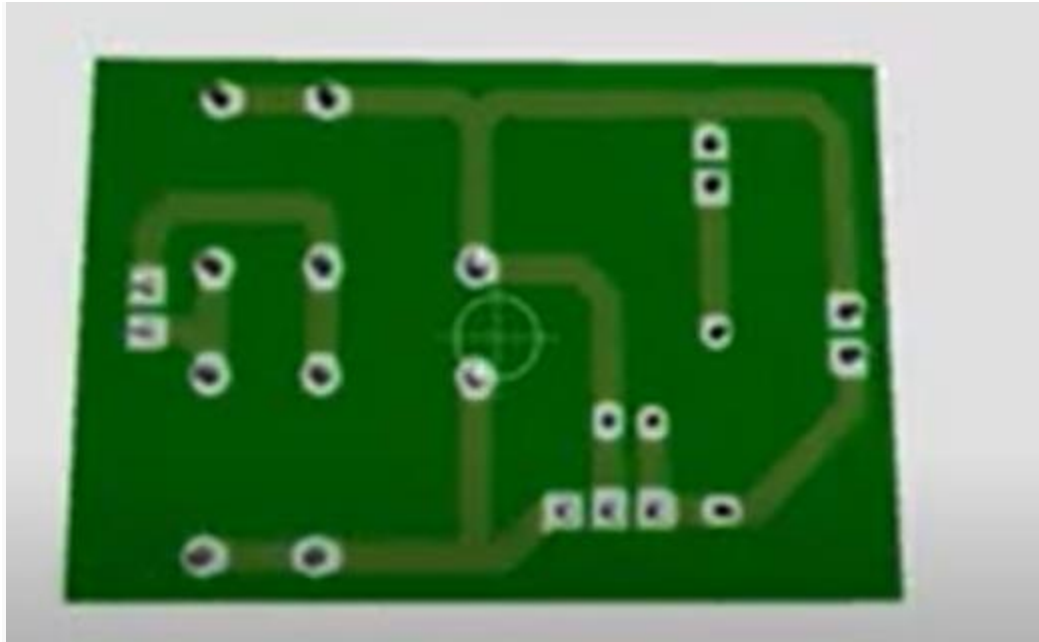
Track mode to start routing



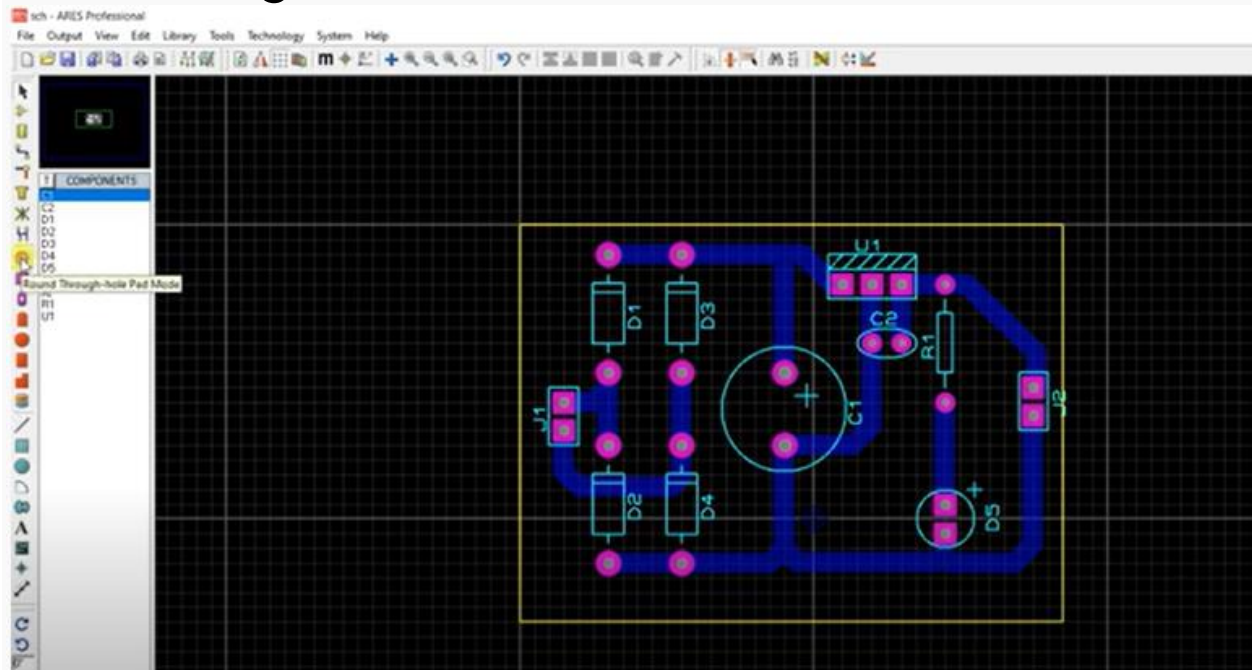


T70 70 thou width

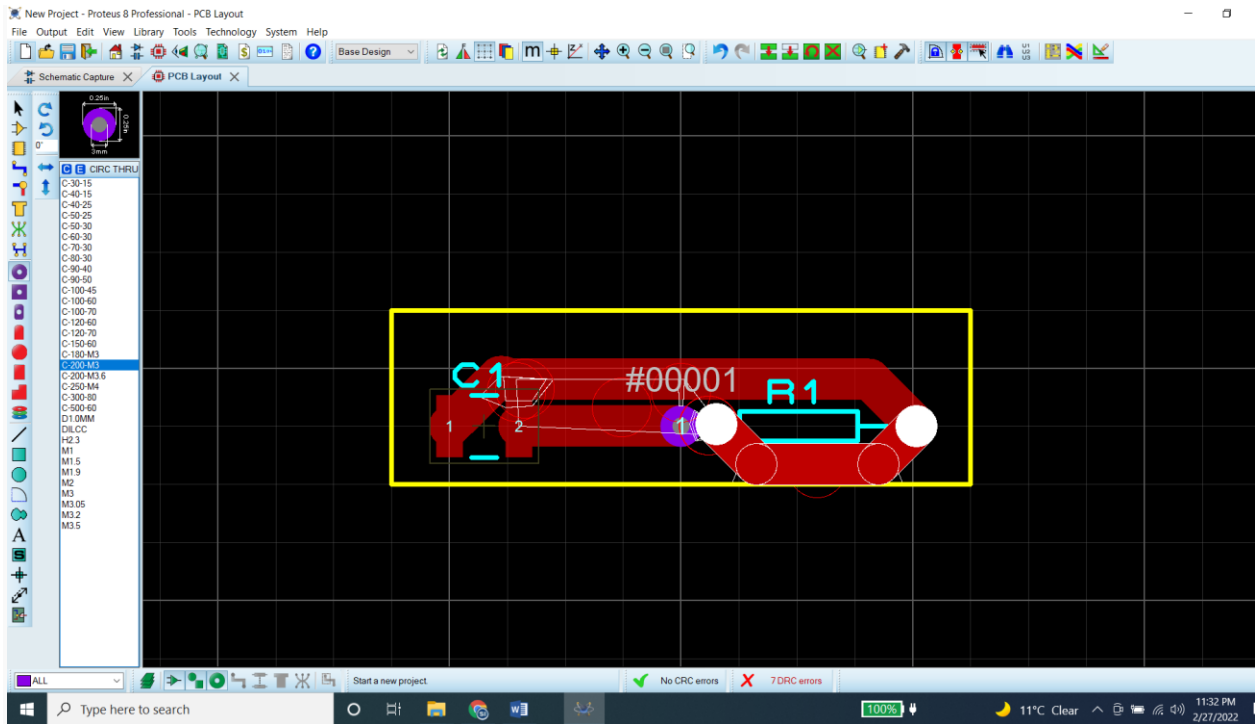




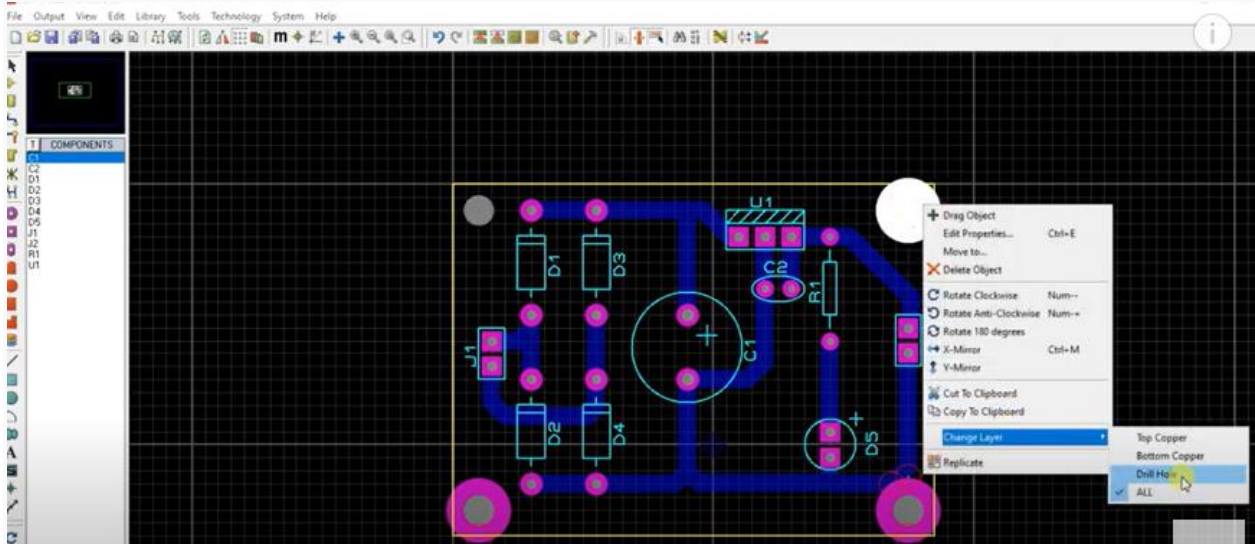
## Mounting holes



## Round through hole pad mode

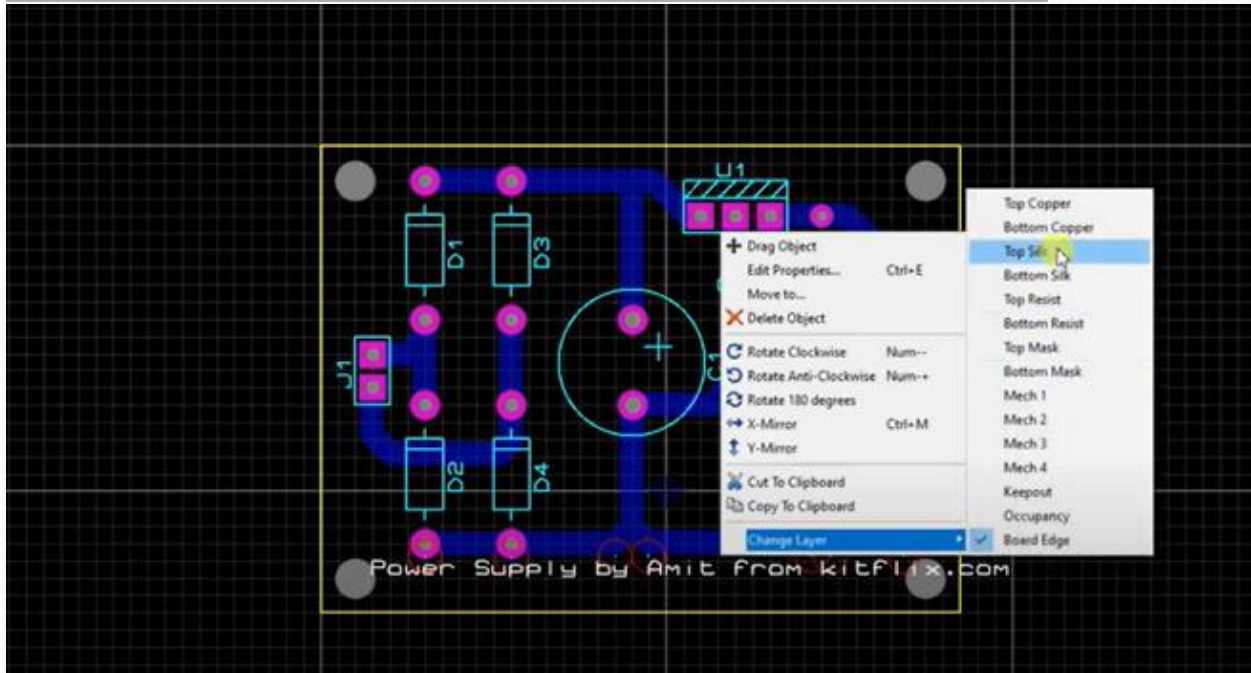
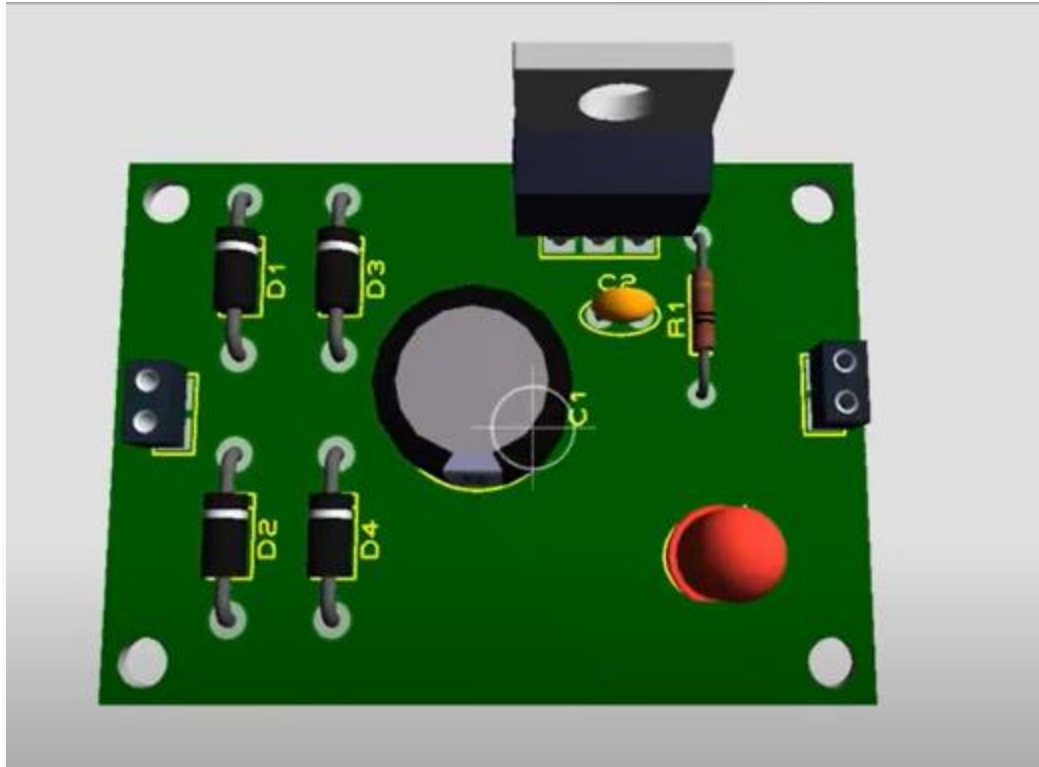


## C200 m3

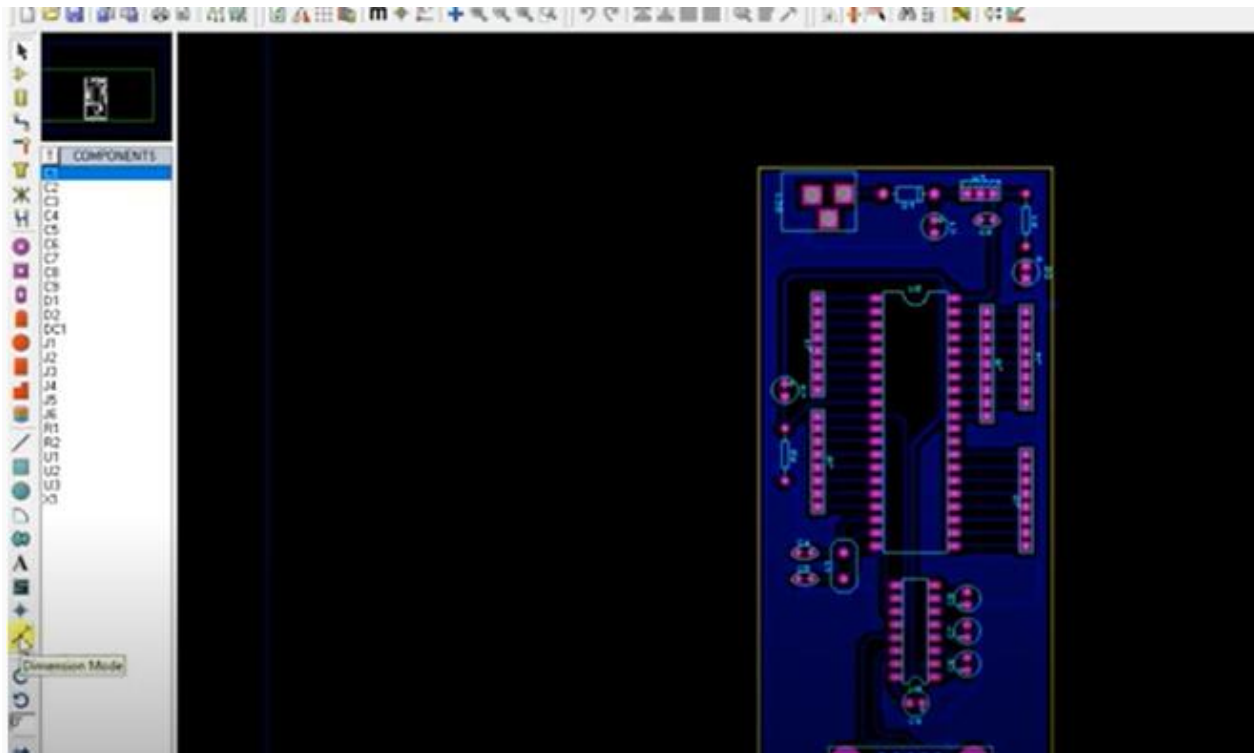


## Drill hole





Text change layer to top silk



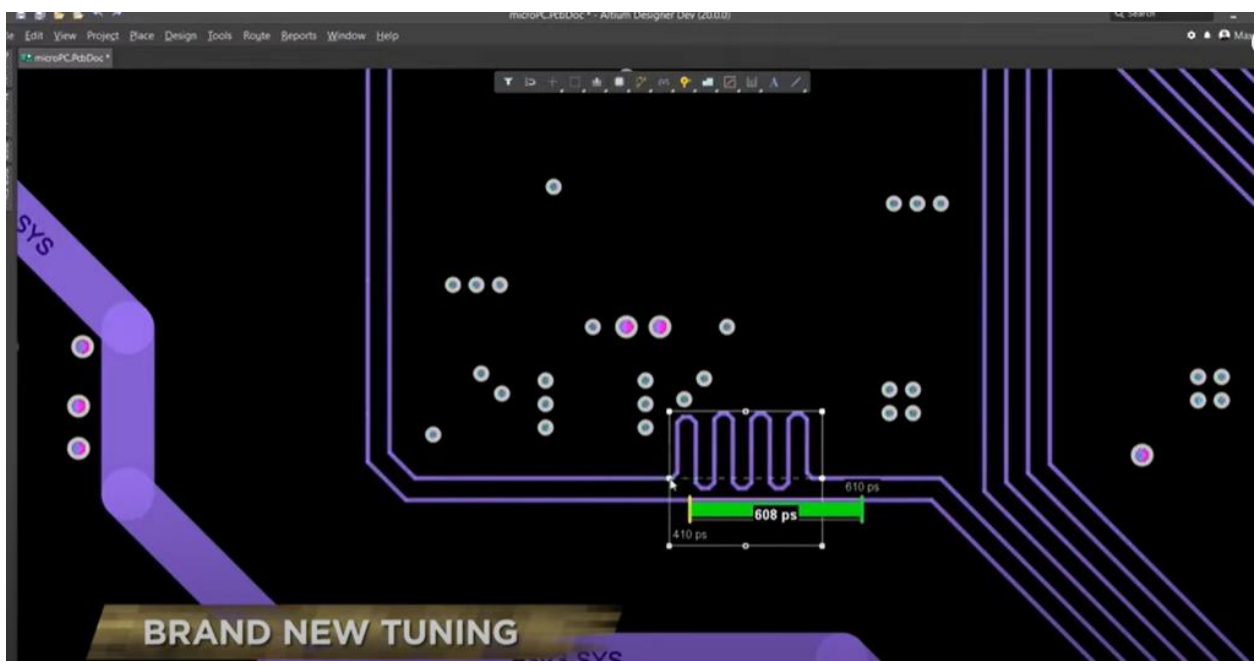
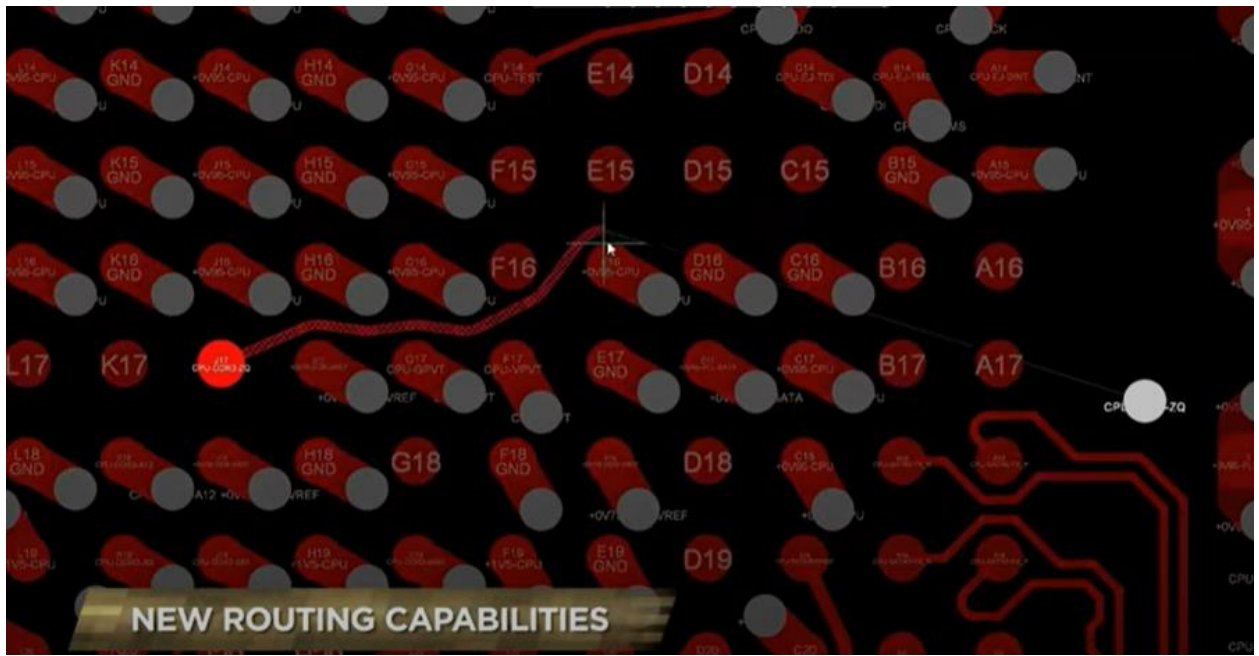
Dimension mode for dimensions  
C for cm, m for mm

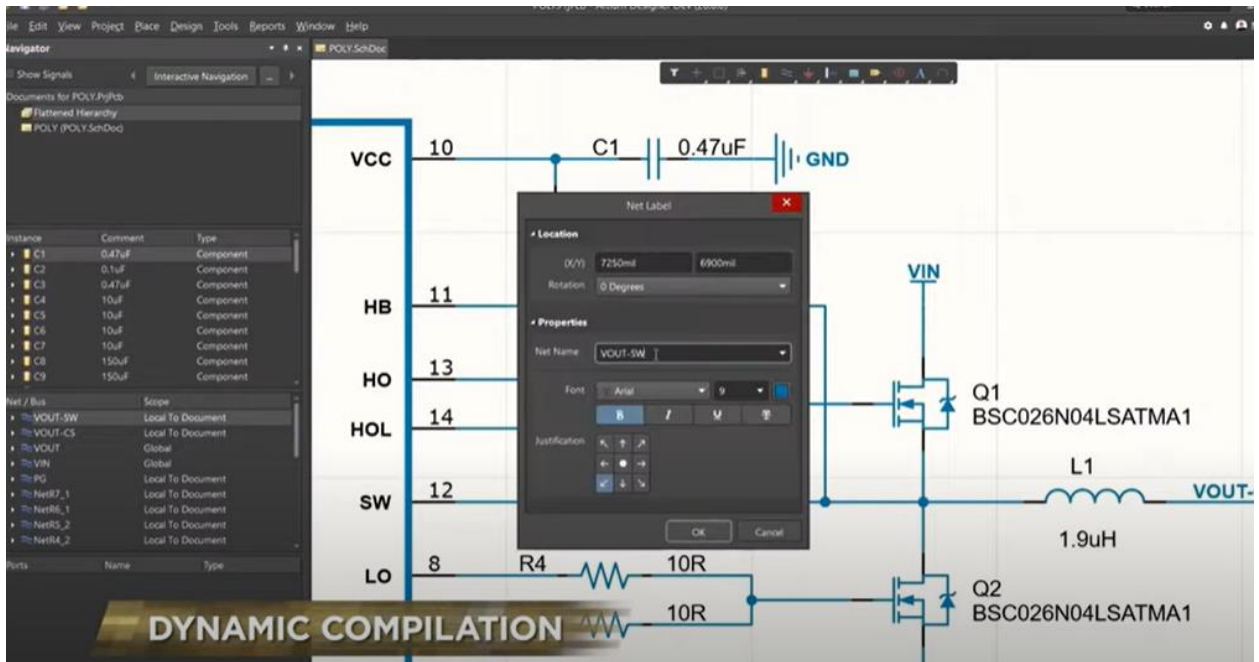
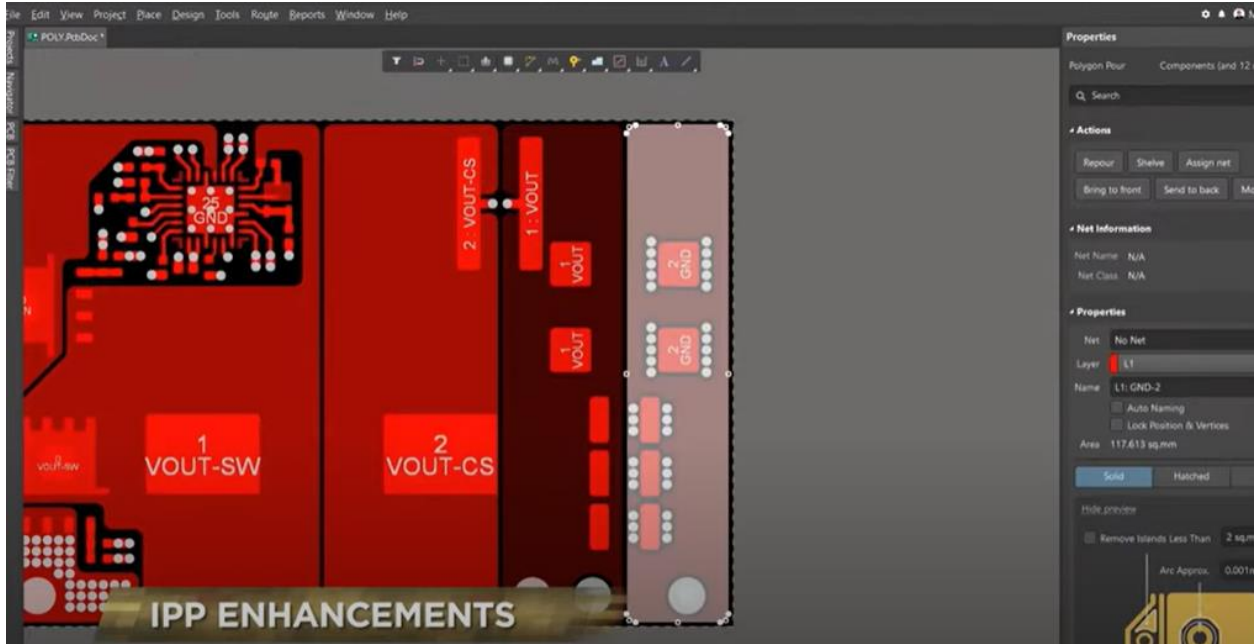


5 best PCB design software

**NUMBER 1**  
**Altium Designer**







**NUMBER 2**  
**OrCAD**

**OrCAD**<sup>TM</sup>  
**CADENCE PCB SOLUTIONS**

**NUMBER 3**  
**Kicad**

**NUMBER 4**  
**Autodesk Eagle**

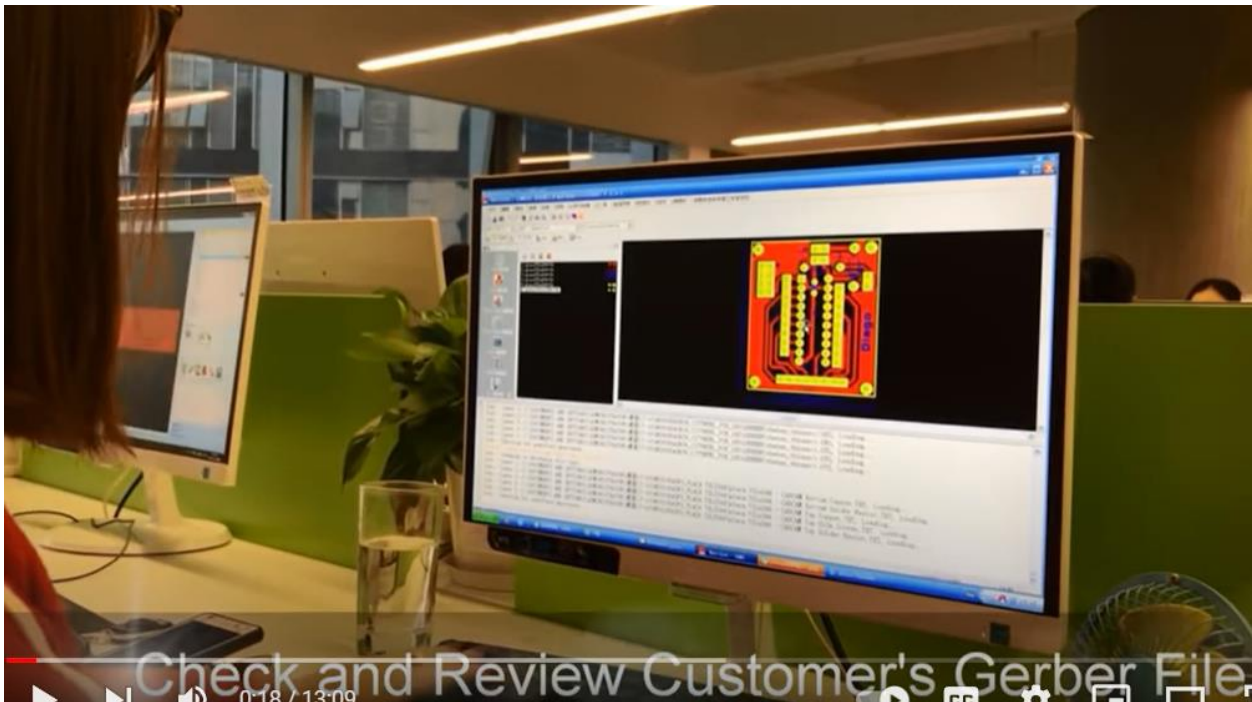
**NUMBER 5**  
**Proteus**

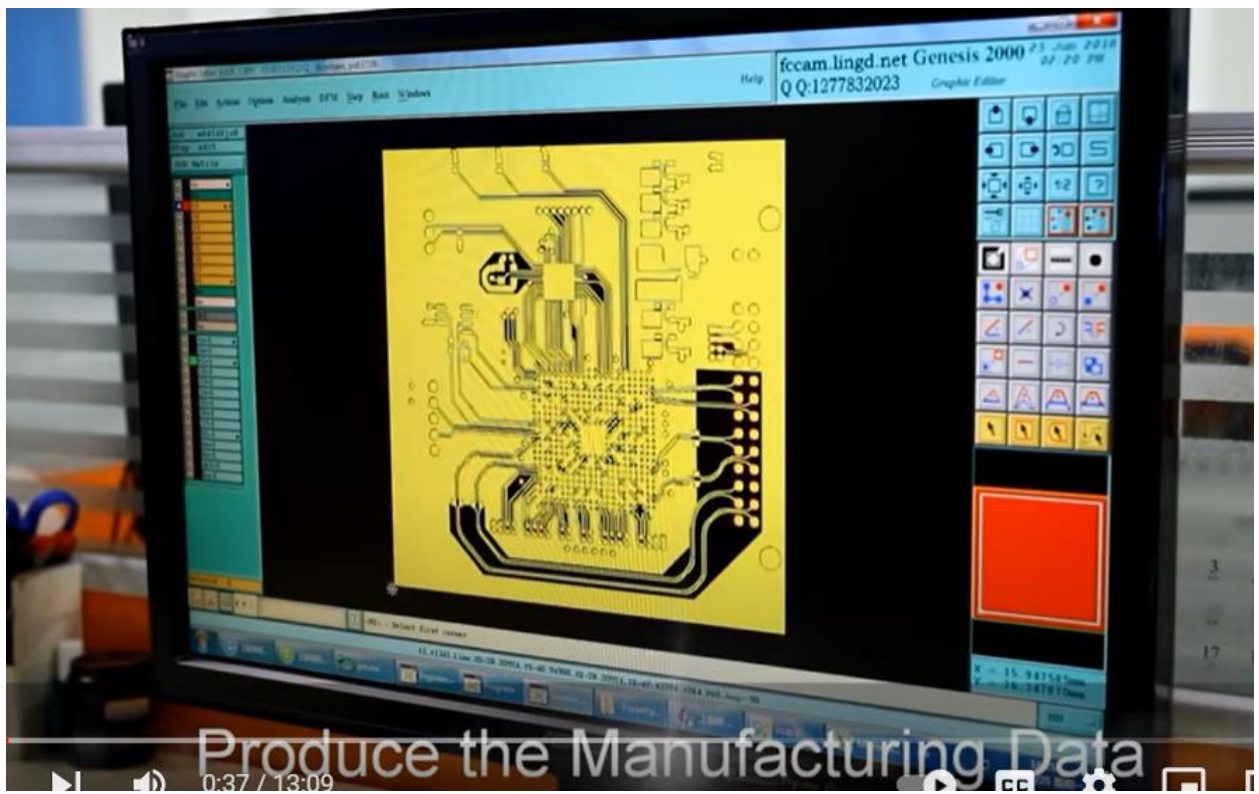


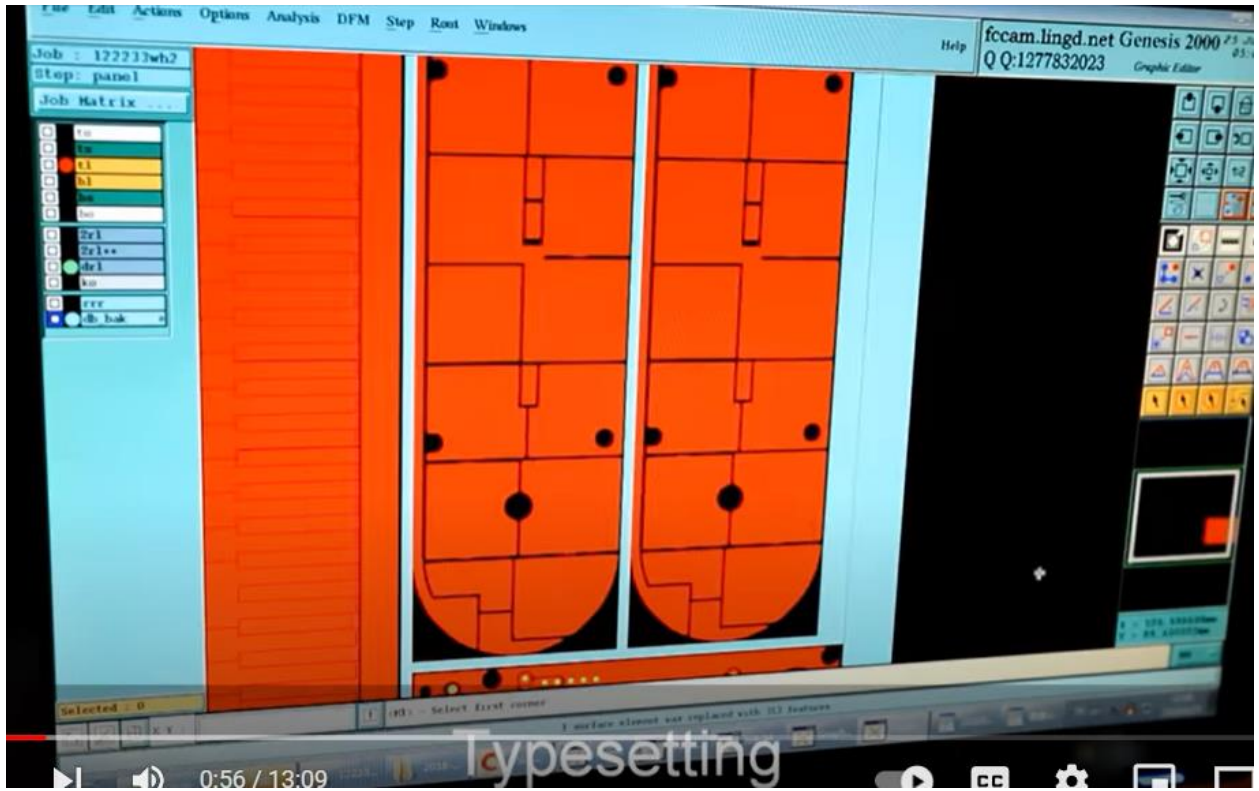


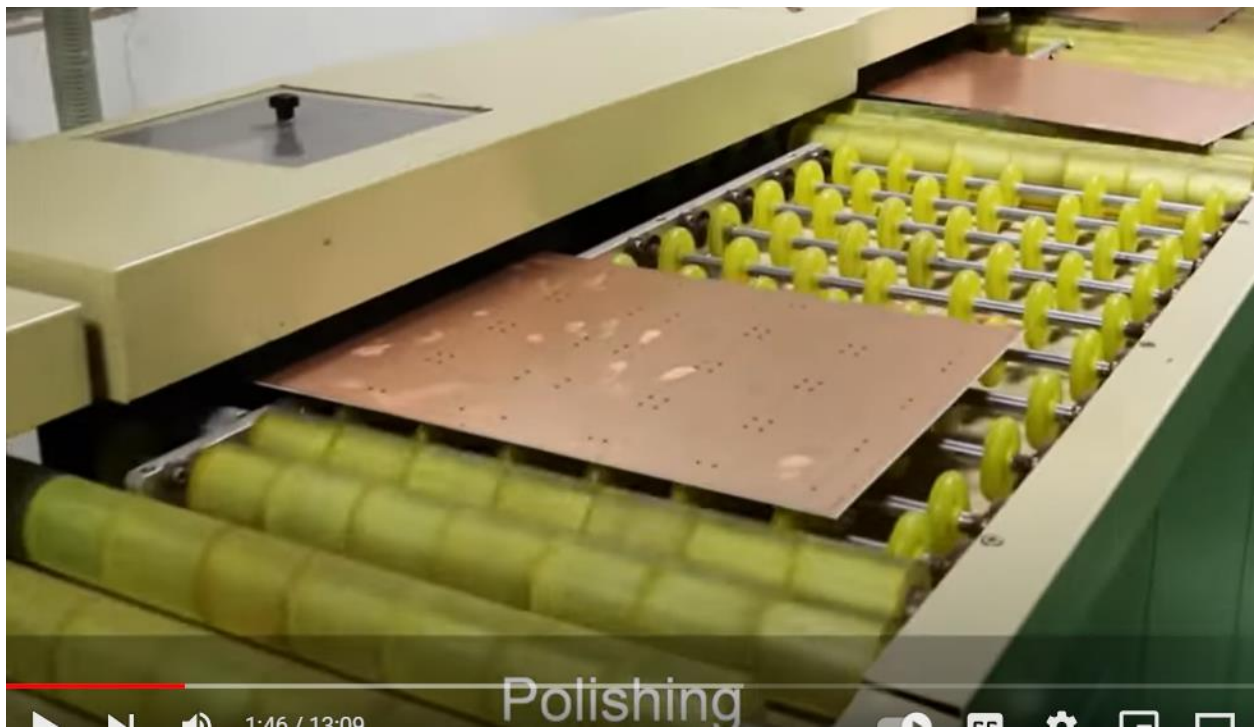
## PCB Steps

### 1. DFM or Design for Manufacturing







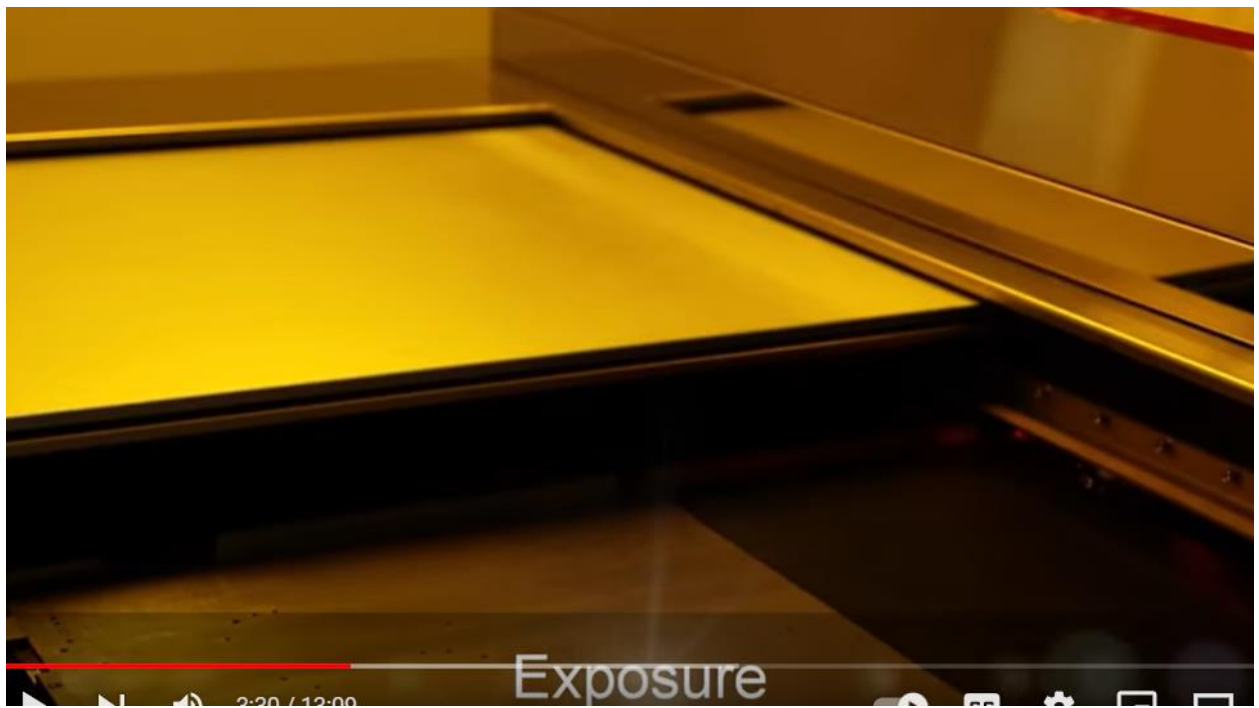


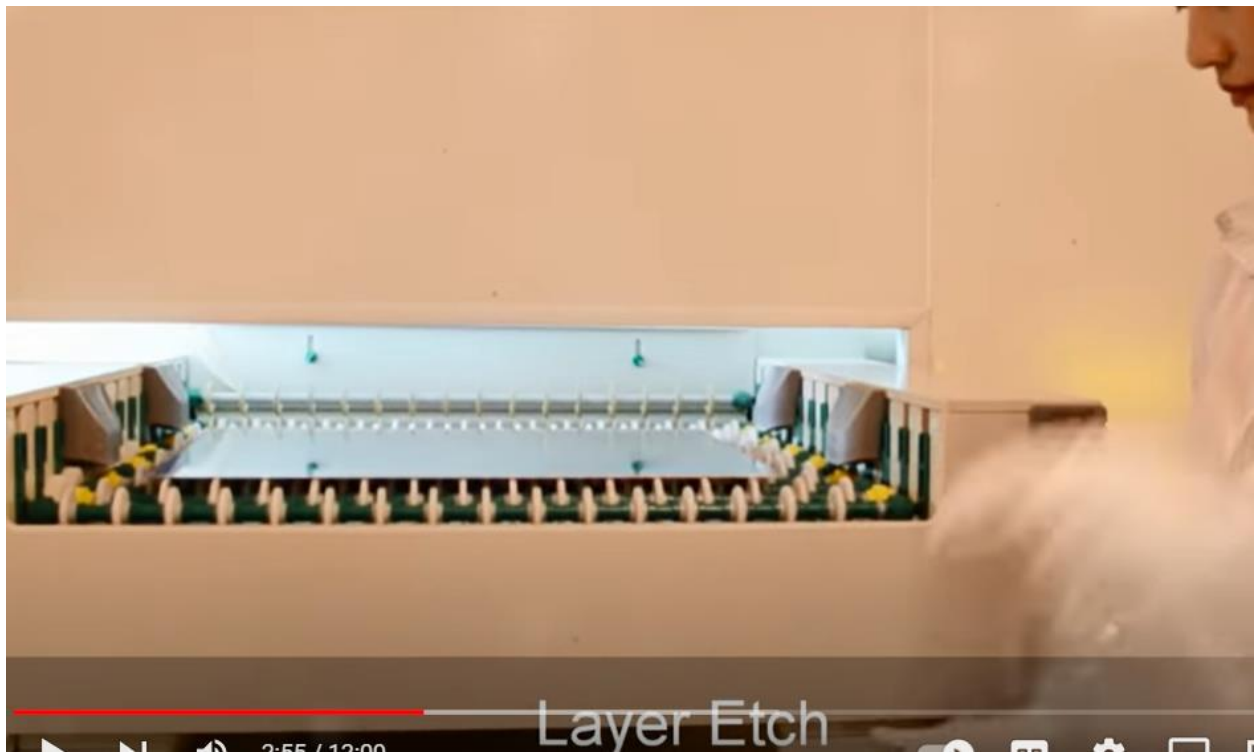
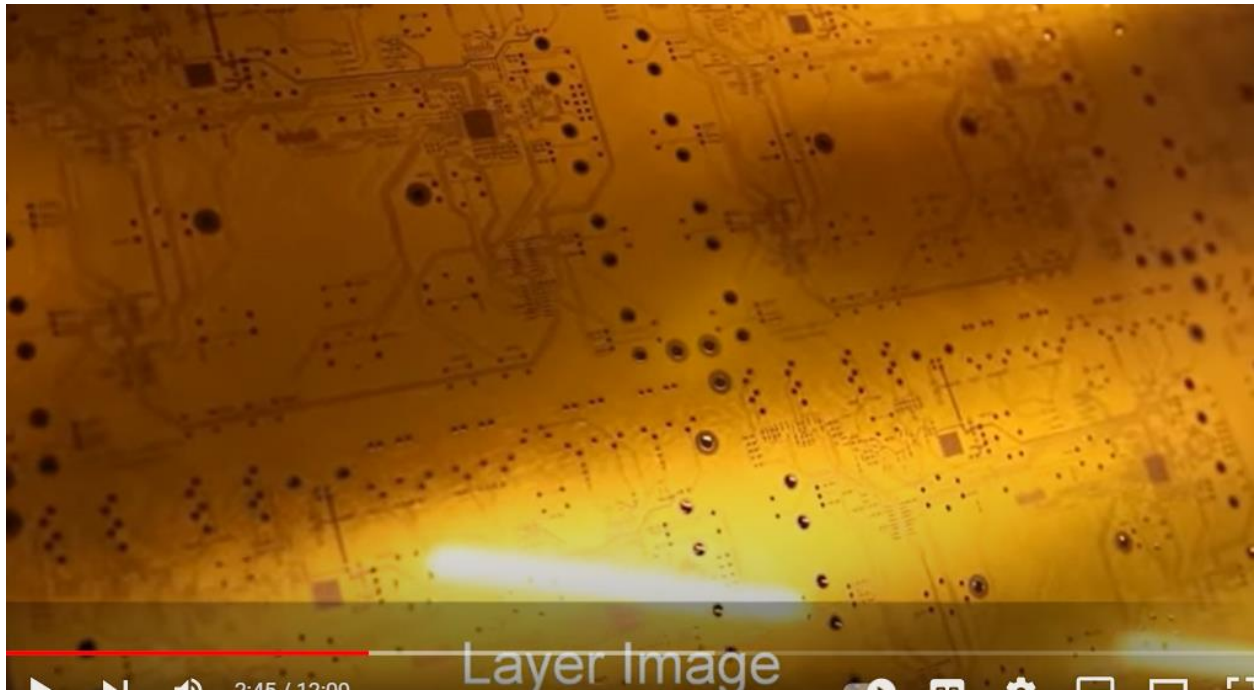


Plated Through Hole (PTH)

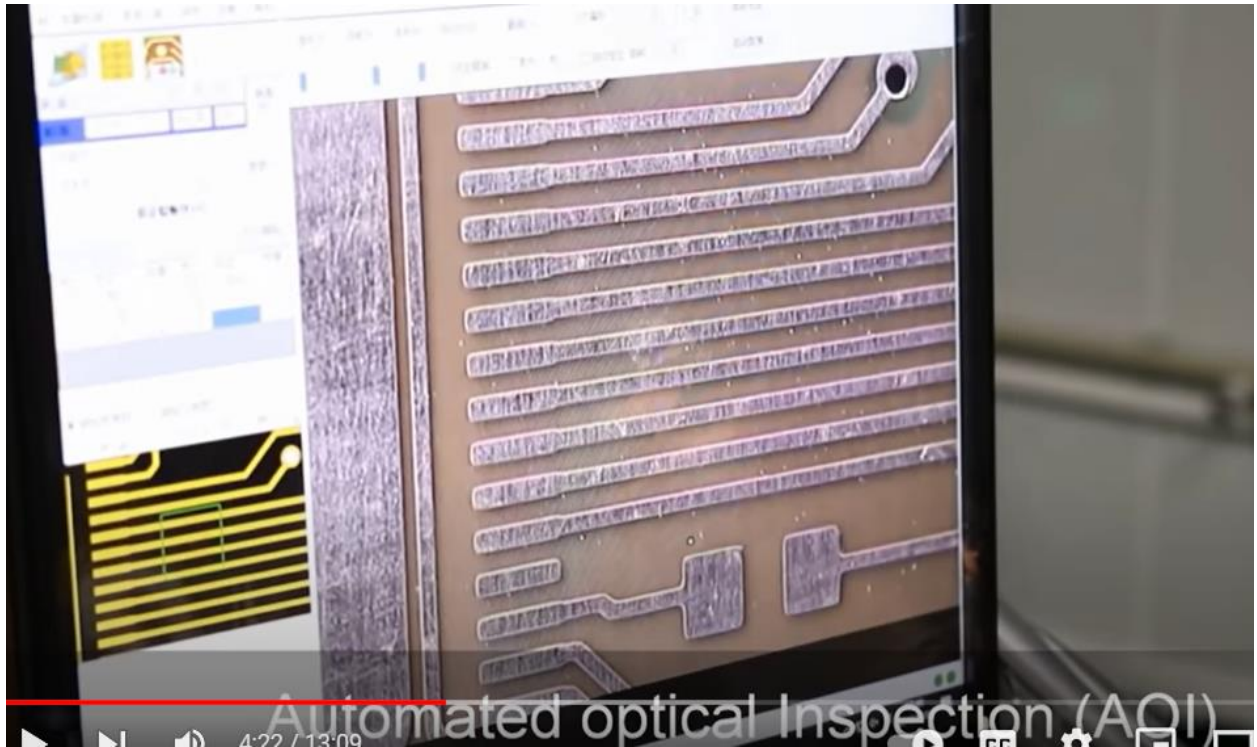


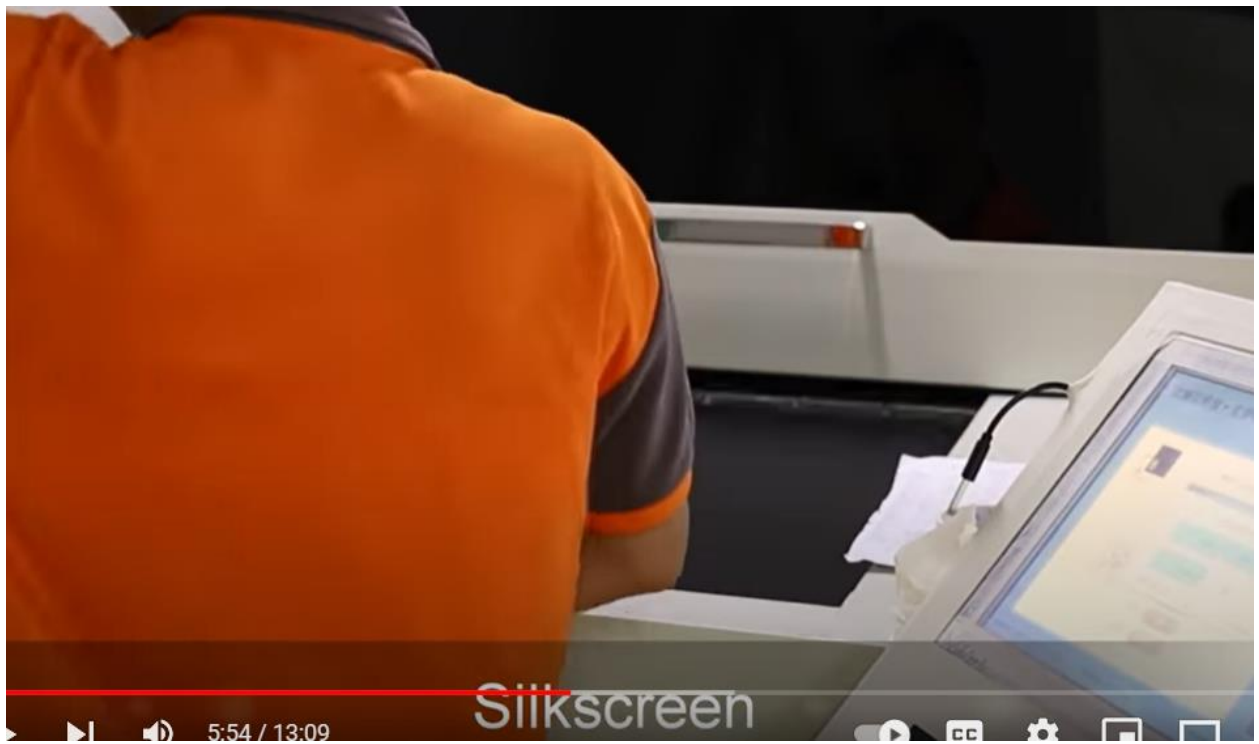
Panel Plating

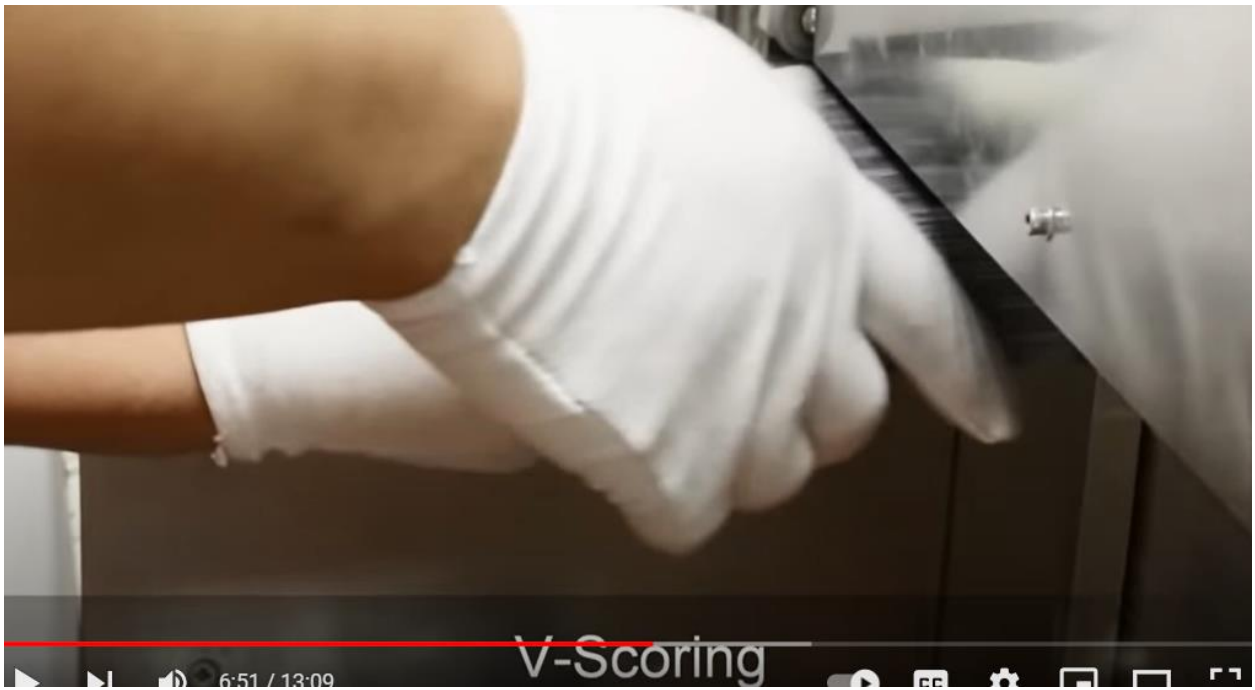
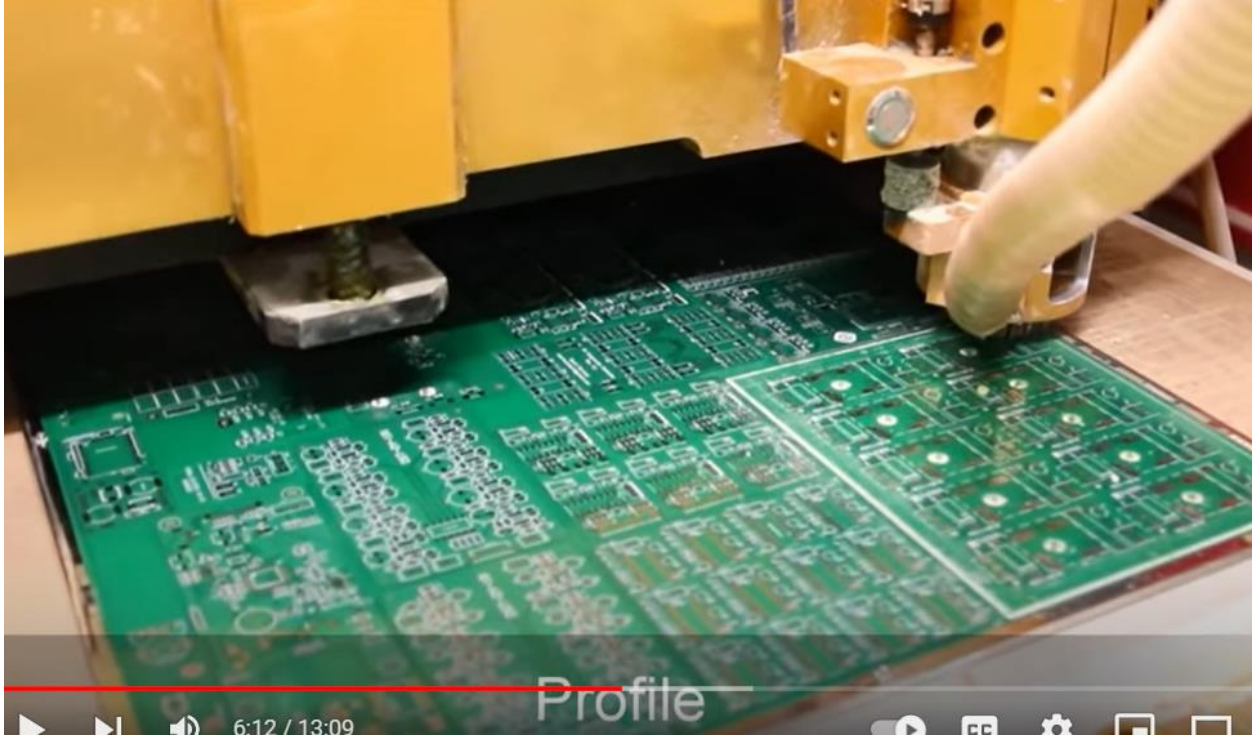


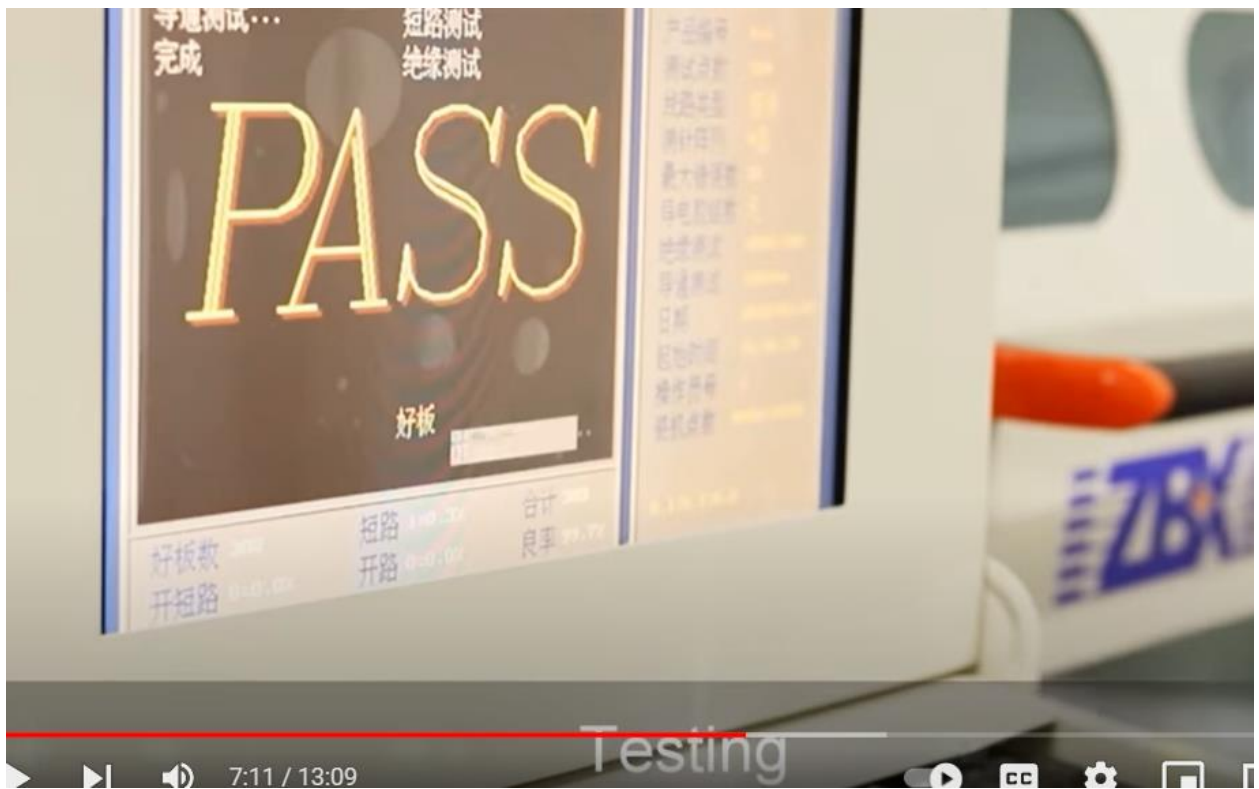
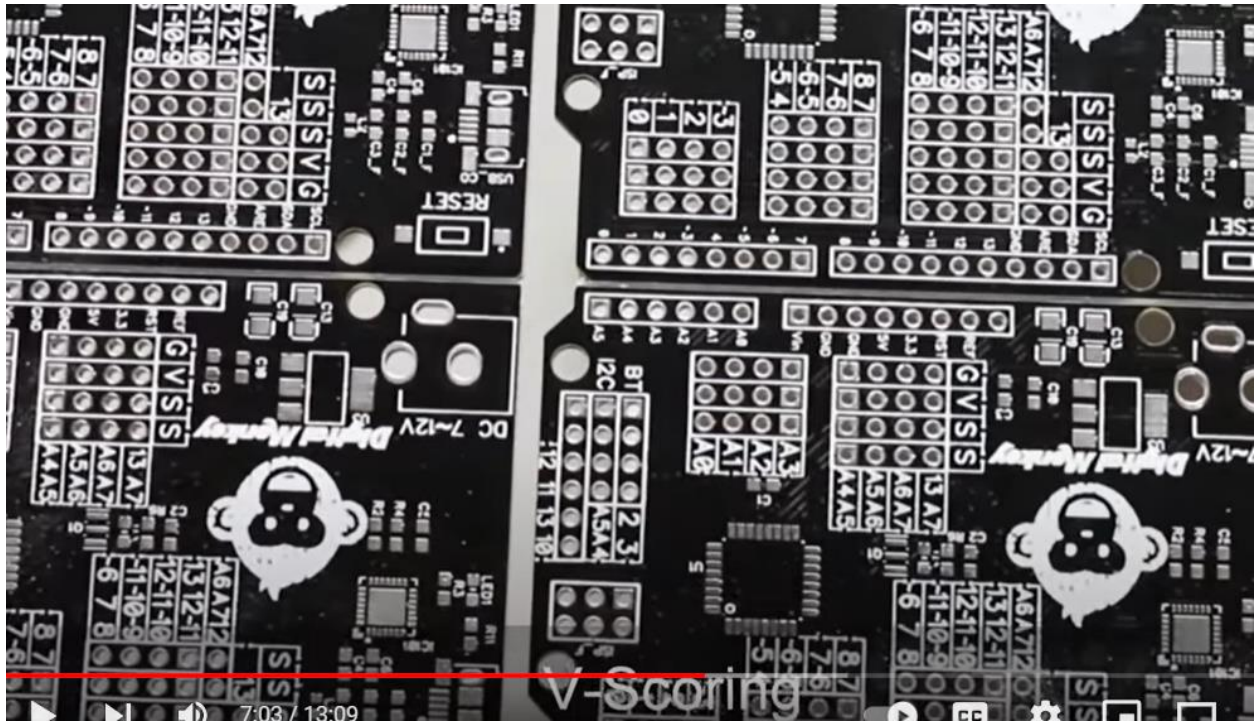




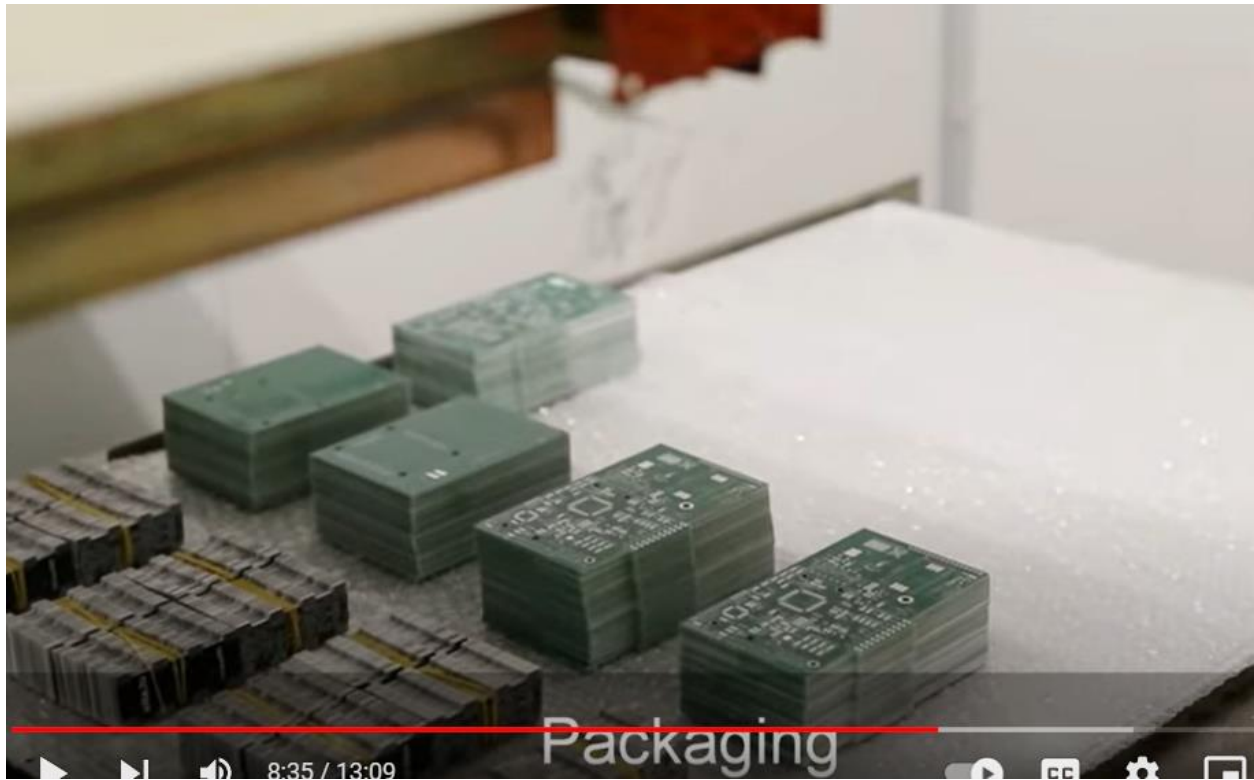












Packaging

**阻焊数据**  
2018/10/17 10:09:33

今日交期 总量 420/867 加急 16/86 打样 351/779 准时交货 今日 48% 昨日 88% 七日平均87% 本月平均87%

	开料	内层压合	钻孔	一次修边	沉铜电镀	线路	半孔	蚀刻	AOI	阻焊	字符	表面处理	二次钻孔	大板测试	修边	修边点数	测试	包装	发货	
交期延误	大亚湾																	1	4	
今日交期	大亚湾								6	13	23	19		7	7		26	2	3	45
交期	沙井										2				1					
明日交期	大亚湾	7	10	2	1	6	1		8	1	3		6	1	3					
交期	沙井			2		2										43	2	4	53	

**生产中 7**

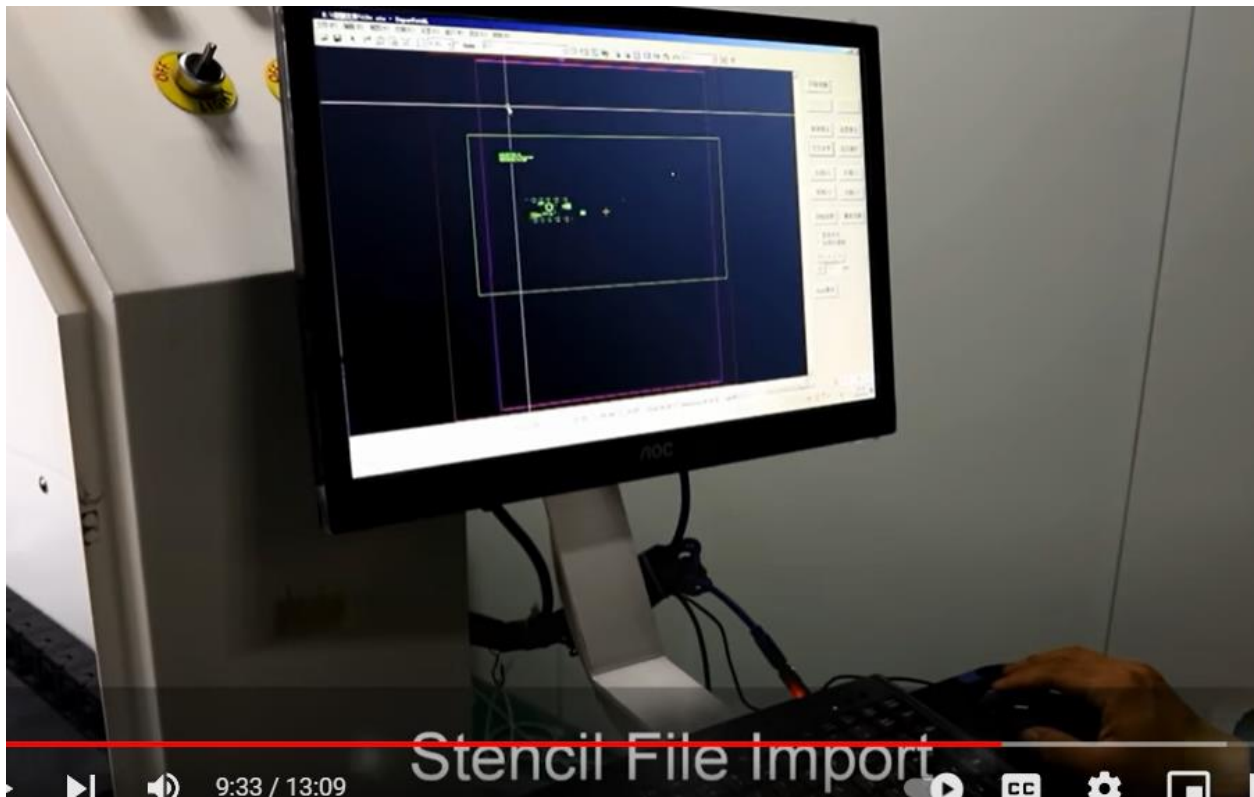
内部编号	数量	生产员	阻焊颜色	交货时间	开工 (分钟)	清理时间	剩余 (分钟)
136097WH2	6	任金高	绿	今日 18:00	39分	今日 12:16	57分
135846WH4	7	黄云	蓝	今日 18:00	1-小时29分	今日 11:12	28分
136064G2	6	黄云	蓝绿	今日 23:00	1-小时30分	今日 11:48	28分
135883WH4	7	任金高	绿	今日 23:00	9分	今日 12:37	1-小时17分
135996WH2	12	任金高	绿	今日 23:00	56分	今日 12:06	46分
136077G2	6	黄云	蓝绿	今日 23:00	1-小时29分	今日 11:54	34分
136100WH1	6	任金高	绿	明日 23:00	9分	明日 11:30	2-小时10分

**待生产 4**

内部编号	数量	款数	阻焊颜色	交货时间	停留 (分钟)	清理时间
136007WH2	27	8	蓝	今日 23:00	19分	今日 13:00
136099G2	6	3	绿	明日 23:00	34分	明日 11:30
P4G135856	7	1	蓝	今日 23:00	6分	
P2WH135918	22	3	蓝绿	明日 23:00	2-小时42分	

Real-time Tracking of Production

# One-stop PCB Assembly





surface-mount technology (SMT)

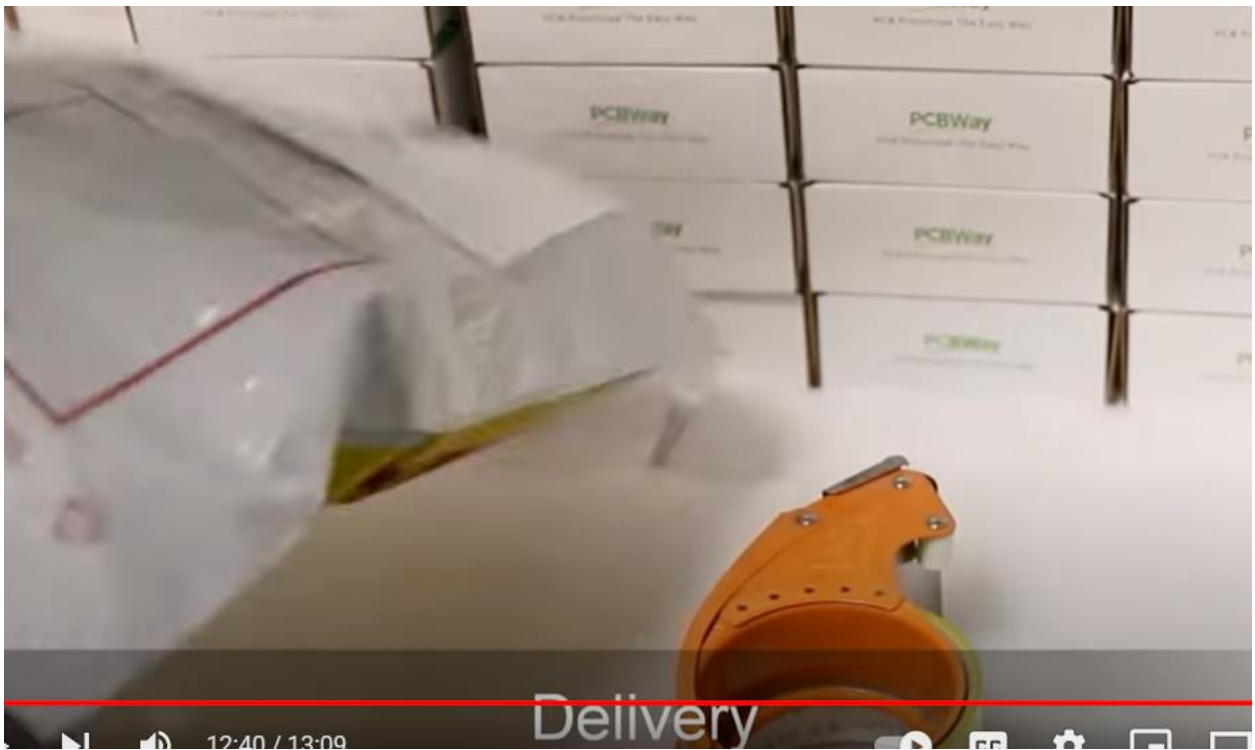




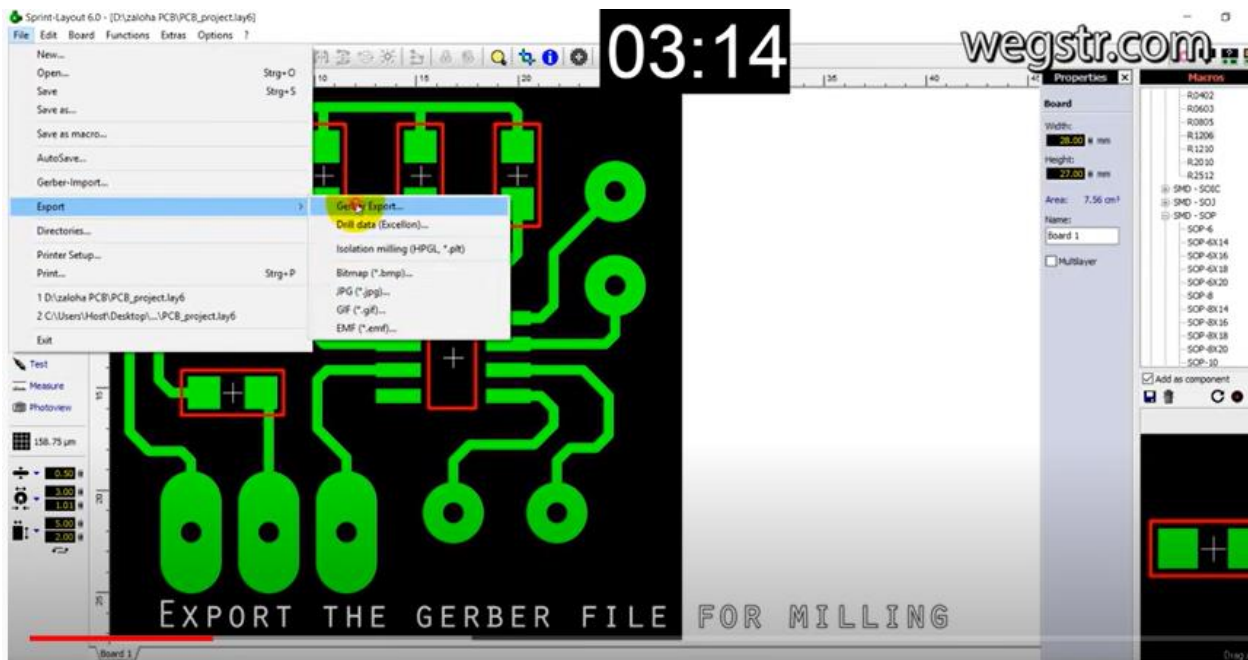
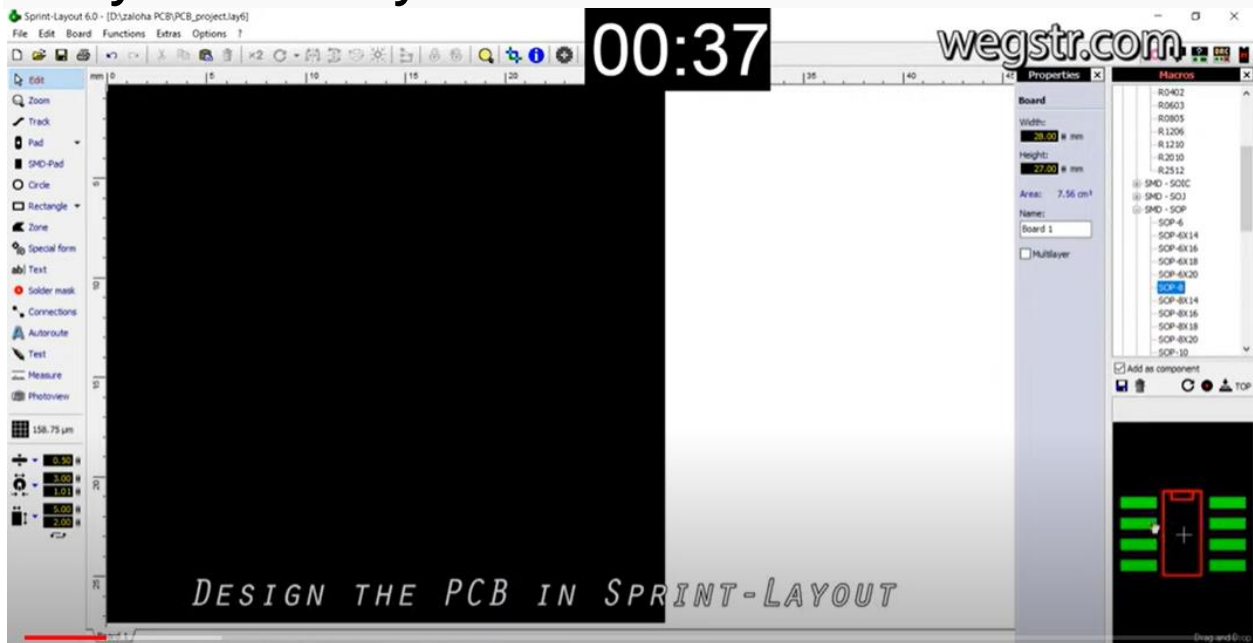
Surface Mount Devices (SMD)

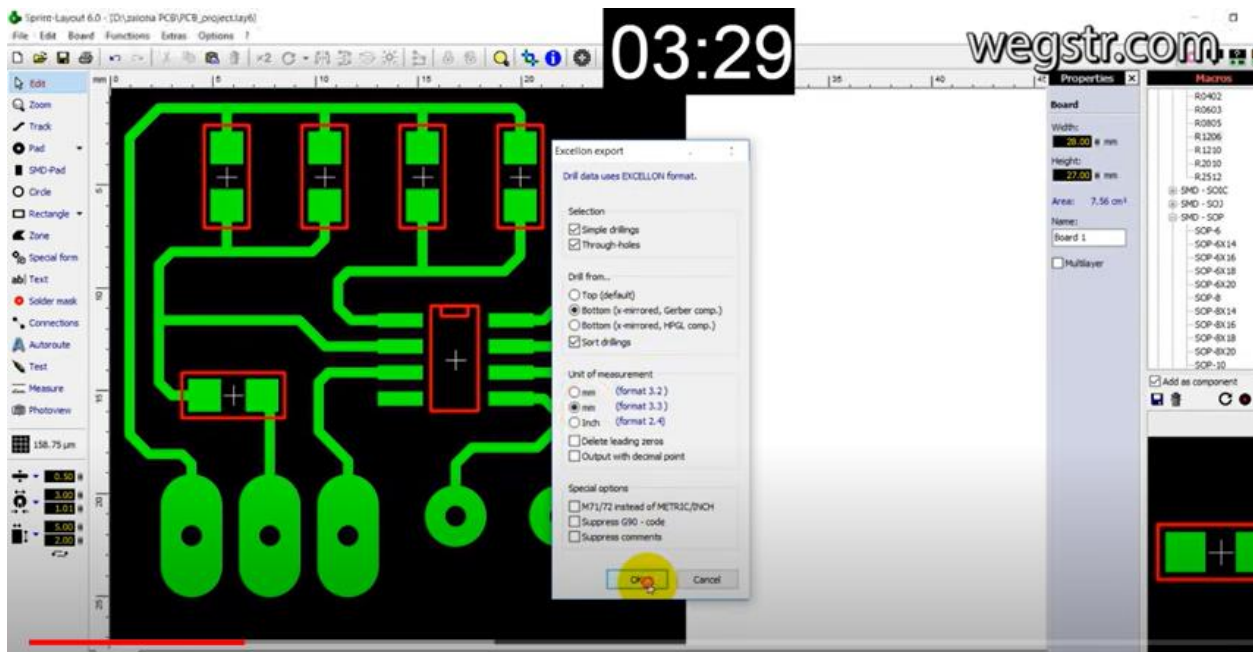


Automated optical inspection (AOI)



# PCB making, PCB prototyping quickly and easy - STEP by STEP





## How to make a PCB

2. PCB
3. Front/back Print on paper (photo paper), laser printer not inkjet
4. Single side copper
5. Cut print/PCB based on size
6. Cleaning copper side with soap, wash in water
7. Paste print on cu side, ironing 5-10 min
8. Remove paper while plate is hot, do it before plate cold
9. Acid

10. PCB inside
11. Hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) soln white
12. 20 – 25 min, move continuously hand with gloves
13. Put more Hydrogen peroxide soln white (applications: ear, nails, makeup brush cleaning, wounds for animals etc, )
14. Water wash, remove black print, use petrol etc scotch brite
15. Copper print visible, pcb ready
16. 1 mm (LED, small transistor, resistor) 1.5 mm (transistor, relay) bit for drill
17. Component placement and soldering

## PCB Designing in Proteus ARES

1. Laser printer for dark print
2. Print on **Sticker** paper or 8 gram A4 page (fiber cleaning)
3. Dip in ferric chloride
4. Drilling

Notes:

5. PCB board cleaning with scotch brite green side
6. Golden colour shining
7. No hand touch afterwards

V.imp: Without toner transfer, simple PCB dip in ferric chloride fast dip and out,

8. Wash with tissue or cloth, (microscopic level roughness achieved, good bcz toner ink stick very good, best solution) surface golden to brown
9. Now ironing to transfer toner, (iron thermostat can heat and convert paper yellow not black), no preheat PCB required before printing page
10. Printed page on PCB, put iron on it, only vertically press (otherwise toner spread if movement horizontal) use newspaper first, then direct iron on PCB. Do not press hard

v.imp: do not put PCB directly in cold water, use pan and rubber tube piece and put tube on hot PCB then cold pan/iron. Rubber put uniform pressure. Cold to absorb heat to convert laser ink (plastic powder) molten state to solid state with uniform pressure to stick on PCB

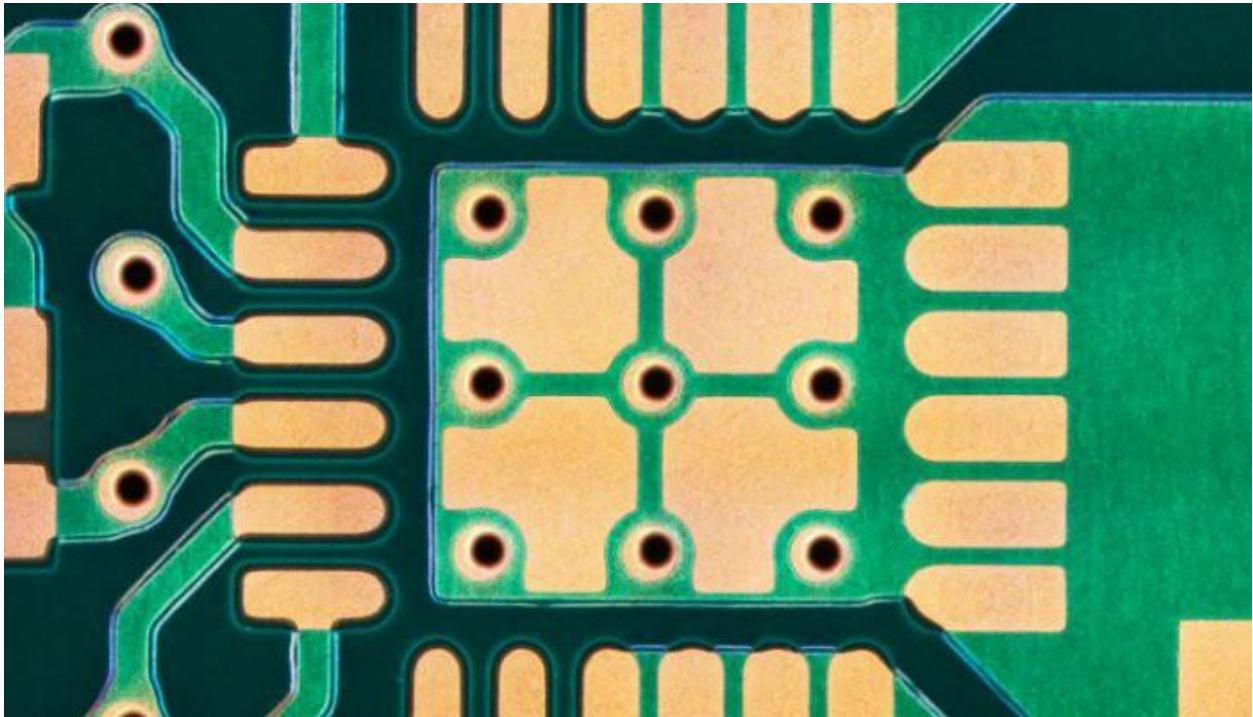
11. put it in water to wet/loose paper
12. if still broken trace then use marker
13. etching in acid
14. drill

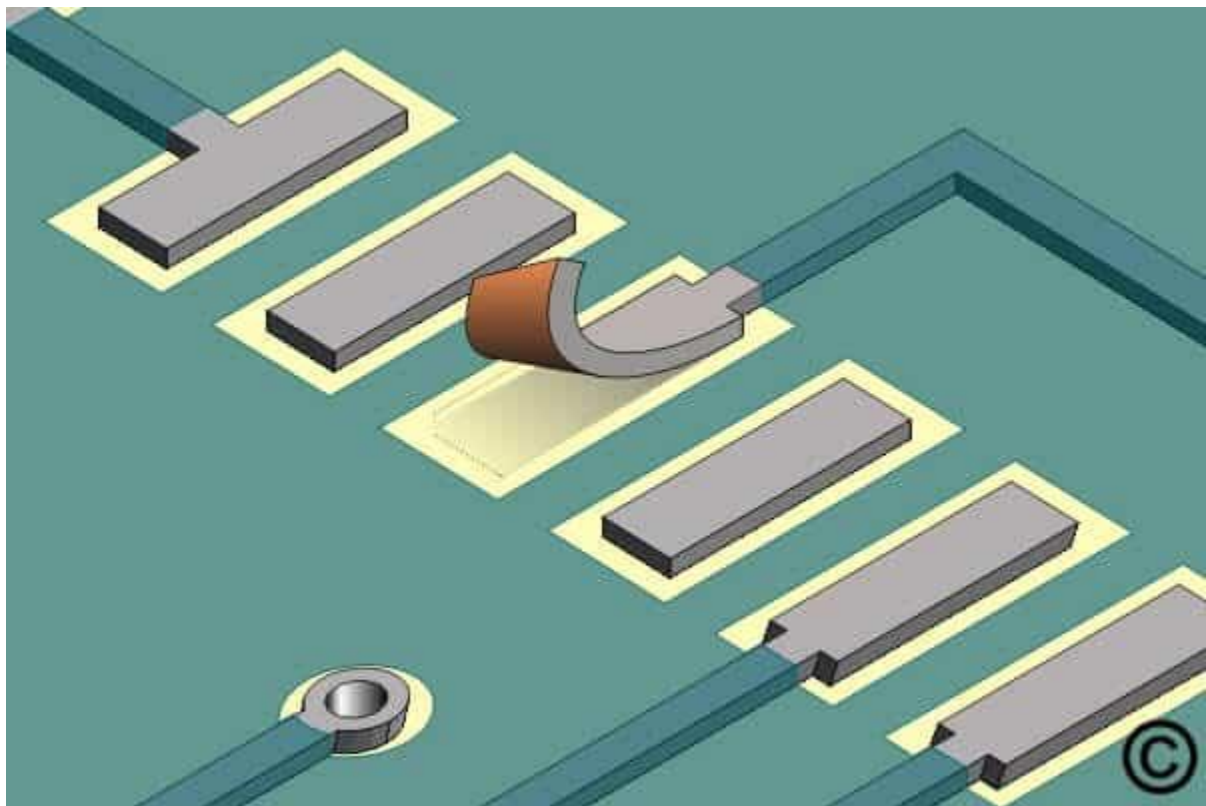
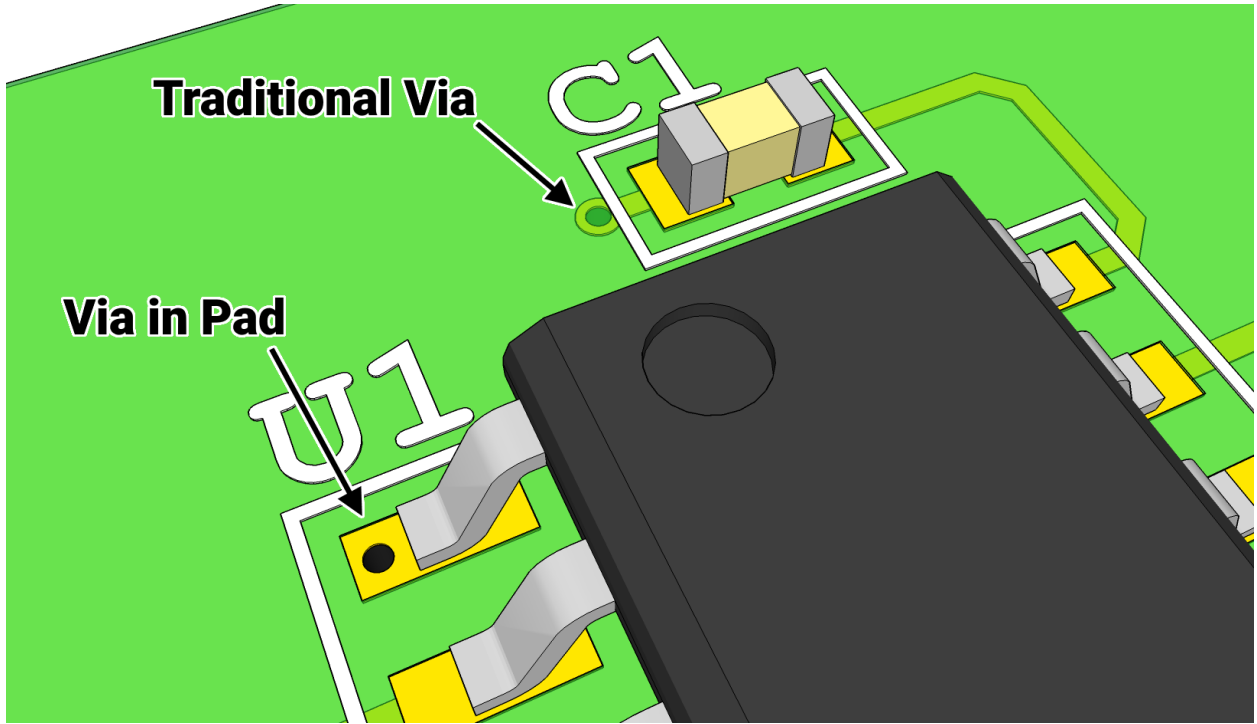
v.imp: trace width **1mm or 0.5 mm** traces usually in proteus, use thick traces if circuit is not complex. **Min 2mm or 3-4mm**, good transfer, good current handling capability, **10mm, 7mm** for **20-25A** current. AREA manually change trace properties. Unless space constraint then max trace width plan.

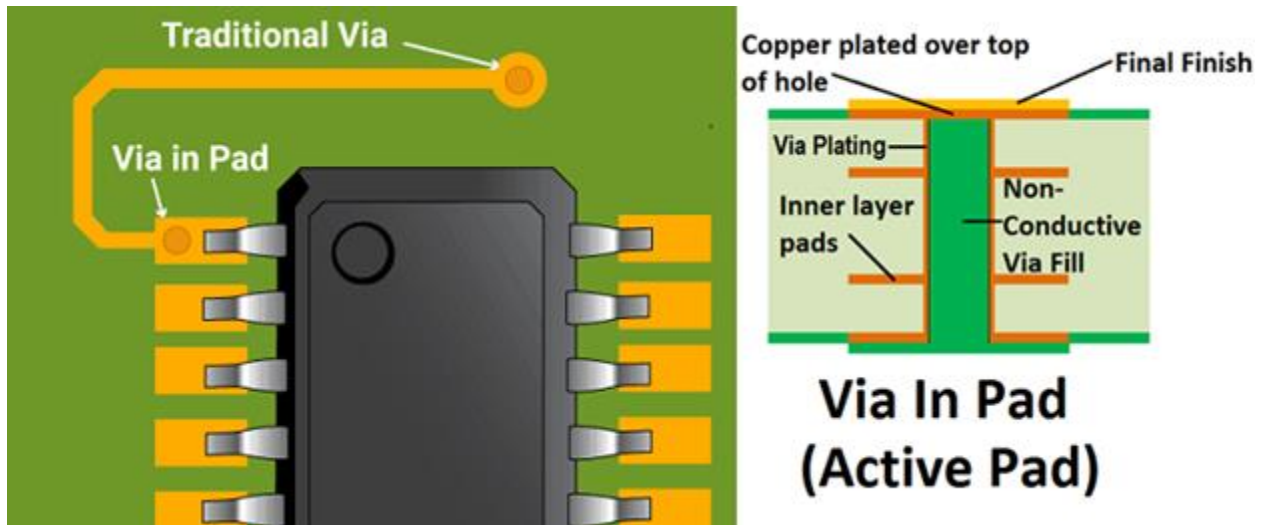
15. PCB pads (rings where ICs mount with center hole), when shift to areas weak pads, Cu area thin, PCB pad damages and wires during drilling, rectangular shape pad in horizontal area to avoid damage due to heat accumulation. **Bakelite** Pad cheap (fiber costly) glue not good during drilling, BJT NPN manually legs wider, use bigger model of transistor which has wider gap in pins

1. PCB cleaning scotch brite Acid dip
2. Rubber cool and stick
3. Before PCB making: PCB designing trace width more than 1mm
4. Pads as thick as possible (transistor burn replace new, desolder pads broken ukhar jaty)

#### PCB Pads







## 9 UNEXPECTED BENEFITS OF HYDROGEN PEROXIDE

1. HELPS CLEAN YOUR EARS
2. KILLS FUNGUS ON NAILS
3. STOPS ATHLETE'S FOOT
4. HELPS WITH SORE THROATS
5. HELPS STOP ACNE
6. HELPS CLEAN MOLD AND MILDEW
7. REMOVES STAINS
8. KILLS PLANT FUNGUS
9. CLEANS VEGETABLES





## HOW TO CORRECTLY USE HYDROGEN PEROXIDE IN YOUR GARDEN?

3% or 6% not 25%

Dry plants cut and put few hours with 3% solution in 1 liter water

Seed 1% per liter

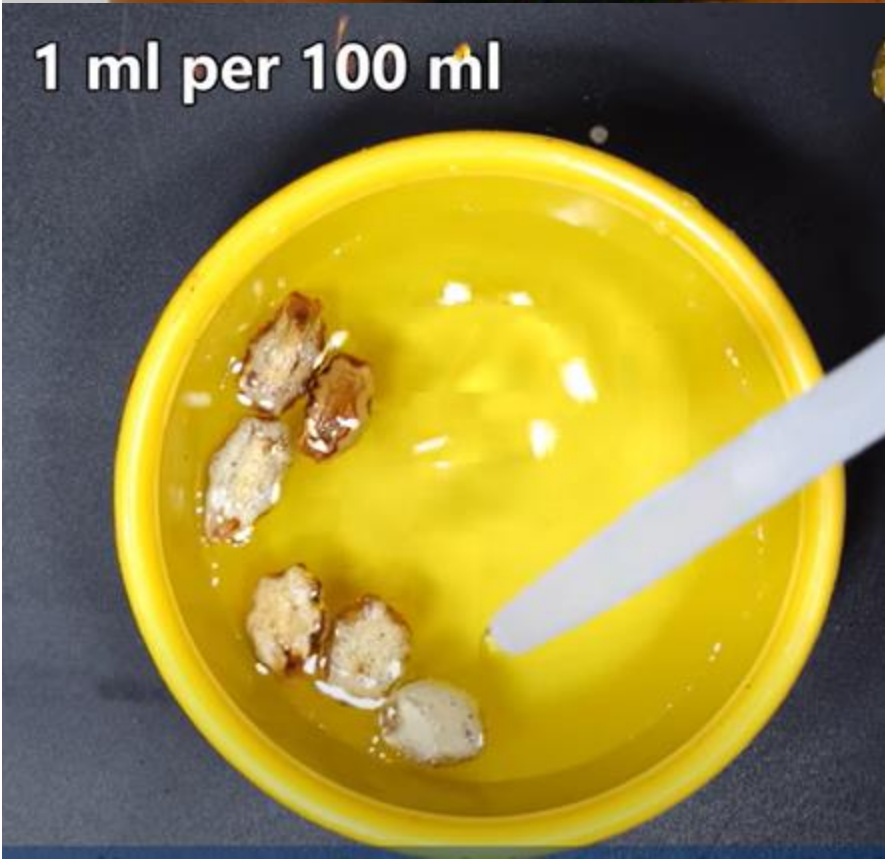
Tree cutting tools cleaning



# #9. SEED GERMINATION

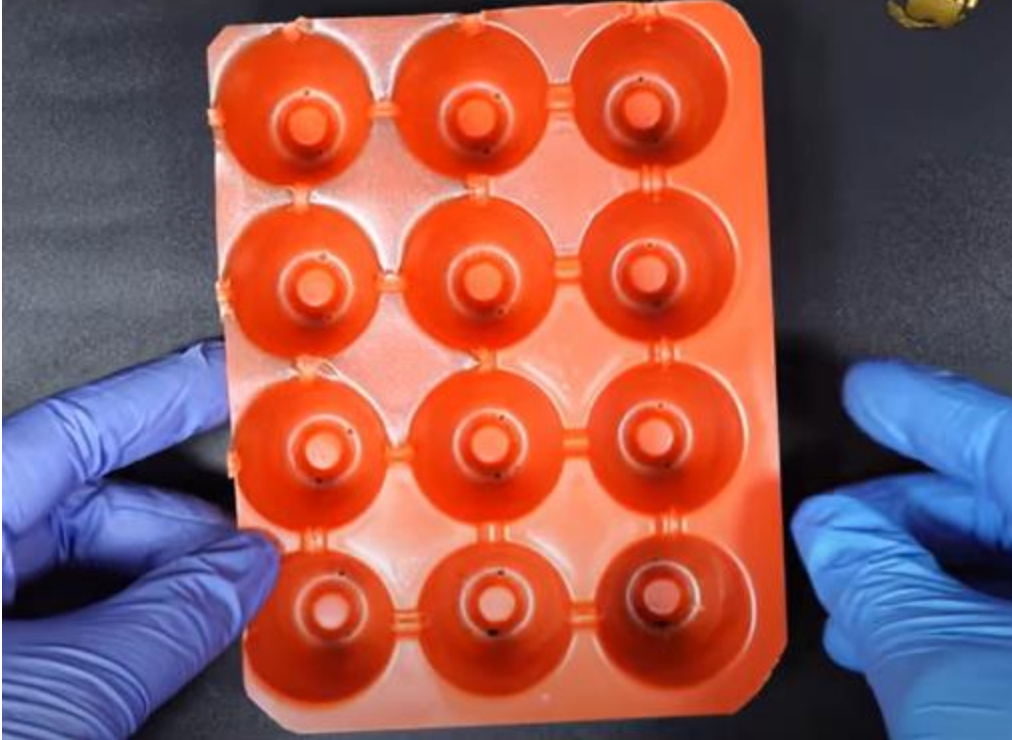


1 ml per 100 ml





## #7. DISINFECT SEED TRAYS





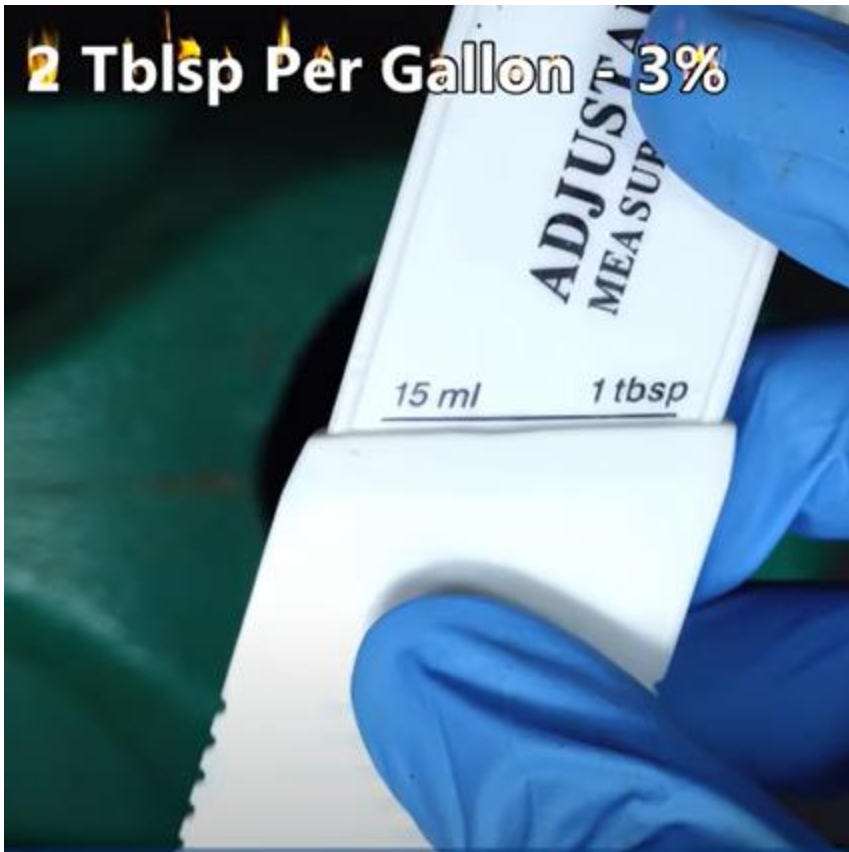




2-3 Tsp Per Litre - 3%



**2 Tblsp Per Gallon 3%**



**#5. SEED STARTING MIX**





1:3 Dilution in Water = 3%





#### #4. WEED KILLER



#### #3. FERTILIZER



**1 Tsp Per Litre - 3%**



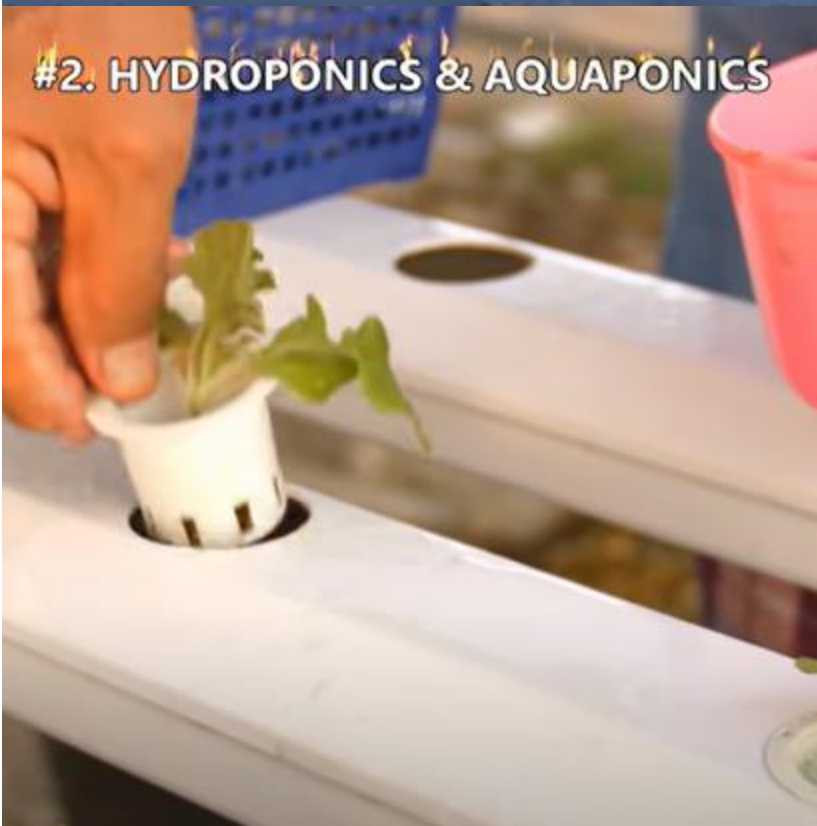
**1 Tblsp Per gallon - 3%**



## #2. HYDROPONICS & AQUAPONICS



## #2. HYDROPONICS & AQUAPONICS





## #1. PESTICIDE

Antiseptic Mouthwash

Clear Up Acne

Remove Ear Wax

Treat Foot Fungus

Disinfect Childrens Toys

Get Rid of Musty Odors

Whiten Laundry

All-Purpose Cleaner

Clean Fruits & Veggies and Preserve Freshness